## BENCH INSTRUCTIONS

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\begin{array}{ll}
\text { BC1934 } & \text { REV\# 1 } \\
& 2 / 24 / 2017
\end{array}
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## BENCH INSTRUCTIONS



1
SEAT BRACKET B3008-BRACKET


18
1/4" WASHER
WUSSO25WAS188

REQUIRED TOOLS
(NOT INCLUDED)

- 7/16 WRENCH / SOCKET
- 90 DEGREE SQUARE

NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

## BENCH INSTRUCTIONS

## STEP 1 Seat Assembly

- Set two bench ends (B)upside down on a table
- Lay a plastic board (F) under the end (B)closest to the leg
- Align the holes on the plastic board (F) with the holes on the bench ends ( $B$ )
- Secure the bench end (B) with the $1 / 4 \times 1-1 / 2^{\prime \prime}$ lag screws ( $E$ ) thru the $1 / 4$ " washer (D) thru the end (B) into the plastic board (F) closest to the leg


## NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS,

STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD


## STEP 2 Seat Assembly

- Lay the seat bracket (C) on the plastic board (F)
- Align the holes on the plastic board (F) with the holes on the seat bracket (C)
- Secure the seat bracket (C) with the 1/4×1-1/2" lag screws (E) thru the 1/4" washer (D) thru the bracket (C) into the plastic board (F) towards the front edge


## NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS,

## STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD



## BENCH INSTRUCTIONS

## STEP 3 Seat Assembly

- Align the angle iron (A) with the holes on the bench ends (B) and seat bracket (C)
- $\quad$ Secure the board (F) with the $1 / 4 \times 1-1 / 2^{\prime \prime}$ lag screws ( $E$ ) thru the 1/4" washer (D) thru the angle iron (A) thru the end (B) and seat bracket (C) into the plastic board (F) in the empty holes



## STEP 4 Seat Assembly

- Repeat steps 1 thru 3 for the plastic board (F) located on the opposite side closest to the leg
- NOTE: Angle Irons(A) are facing each other
- Once complete, there should be 2 plastic boards (F), 2 angle irons' (A), 1 seat bracket (C) attached to the two ends (B)




## BENGH INSTRUCTIONS

## STEP 5 Seat Assembly

- Lay a plastic board (F) in the middle of the seat under the ends (B) and under the seat bracket (C)
- Align the holes on the plastic board (F) with the holes on the bench ends (B) and seat bracket (C)
- $\quad$ Secure the board (F) with the $1 / 4 \times 1-1 / 2^{\prime \prime}$ lag screws ( $E$ ) thru the $1 / 4^{\prime \prime}$ washer ( $D$ ) thru the end (B) and seat bracket (C) into the plastic board (F)
- Turn bench upright
- Square all components and tighten all screws


ASSEMBLY

## BENCH SPECIFICATIONS

| $B C 1934$ | REV\# 1 |
| :--- | :--- | :--- |
|  | $2 / 24 / 2017$ |$\quad$ TOP



ALL DIMENSIONS ARE SHOWN IN INCHES

