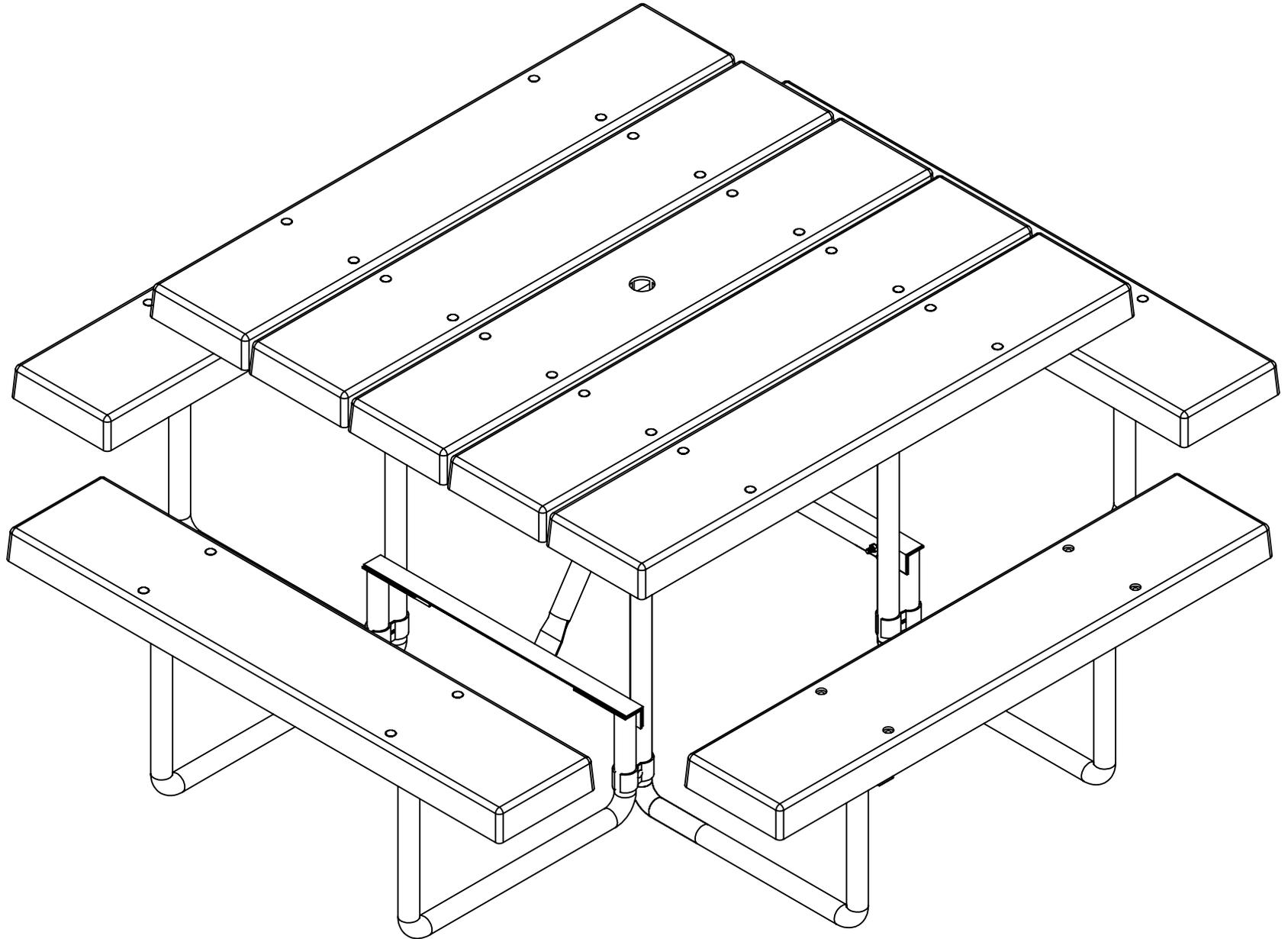
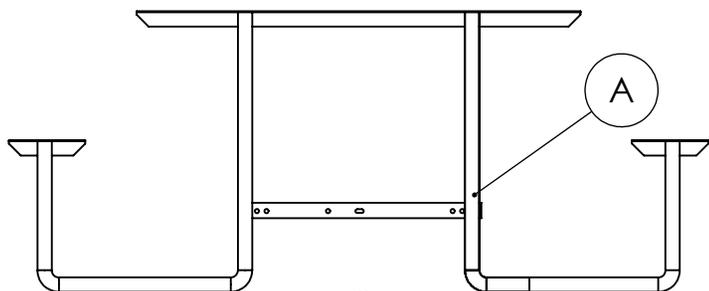


**SQUARE TABLE  
INSTRUCTIONS  
BM1210**

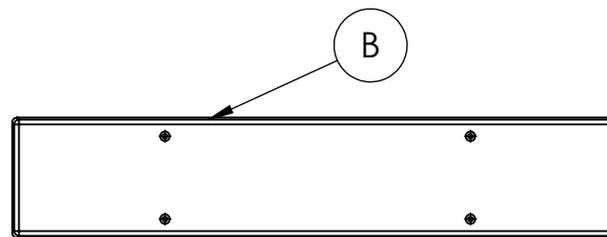
REV#1



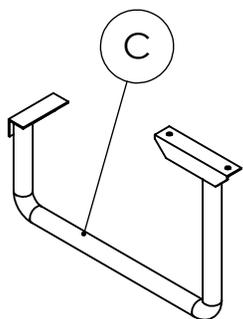
# SQUARE TABLE INSTRUCTIONS BM1210



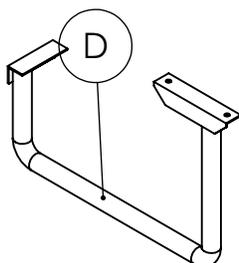
2  
END SUPPORT  
10205



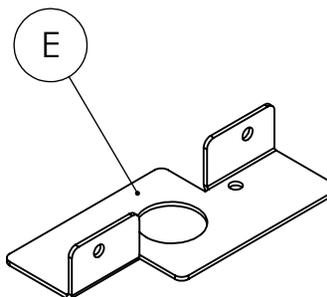
8  
PLASTIC BOARDS



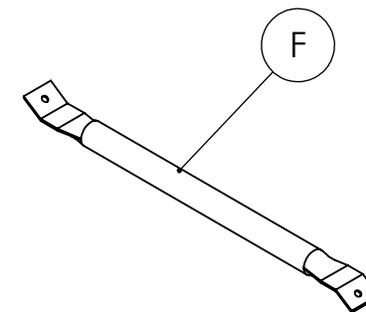
2  
OUTRIGGER FRAME  
LEFT  
10213



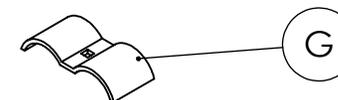
2  
OUTRIGGER FRAME  
RIGHT  
10212



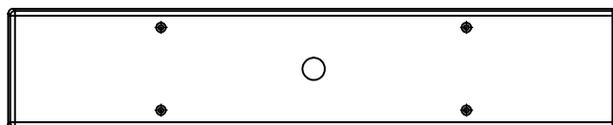
1  
CENTER SUPPORT  
10215



2  
ANGLE BRACE  
10202



8  
PIPE FRAME CLAMP  
10204

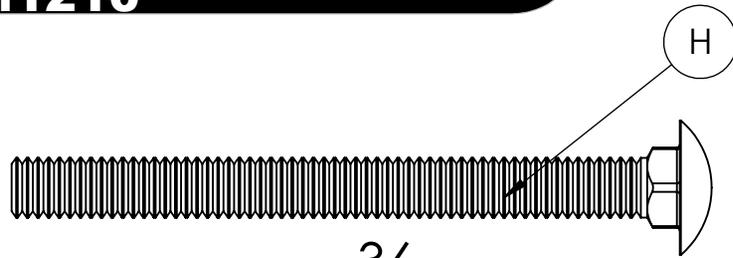


1  
PLASTIC BOARD  
WITH UMBRELLA HOLE

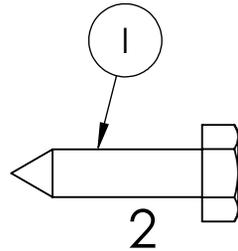
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/7**

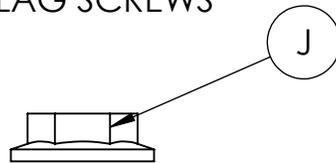
# SQUARE TABLE INSTRUCTIONS BM1210



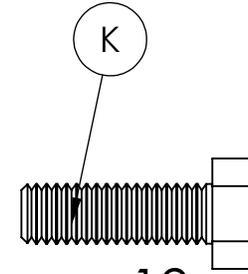
36  
3-1/2" X 5/16"  
CARRIAGE BOLT



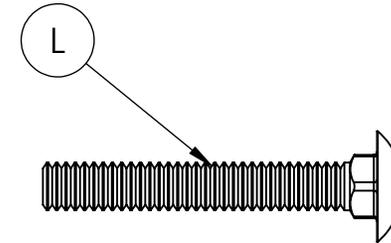
2  
1-1/4" X 1/4"  
LAG SCREWS



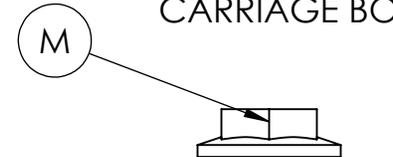
52  
5/16" SERRATED  
FLANGE NUTS



12  
1" X 5/16"  
HEX HEAD BOLTS



4  
1-3/4" X 1/4"  
CARRIAGE BOLT



4  
1/4" SERRATED  
FLANGE NUT

## REQUIRED TOOLS (NOT INCLUDED)

1 - 1/2" WRENCH  
1 - 1/2" SOCKET  
1 - 7/16" SOCKET  
1/8"- DRILL BIT  
DRILL

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

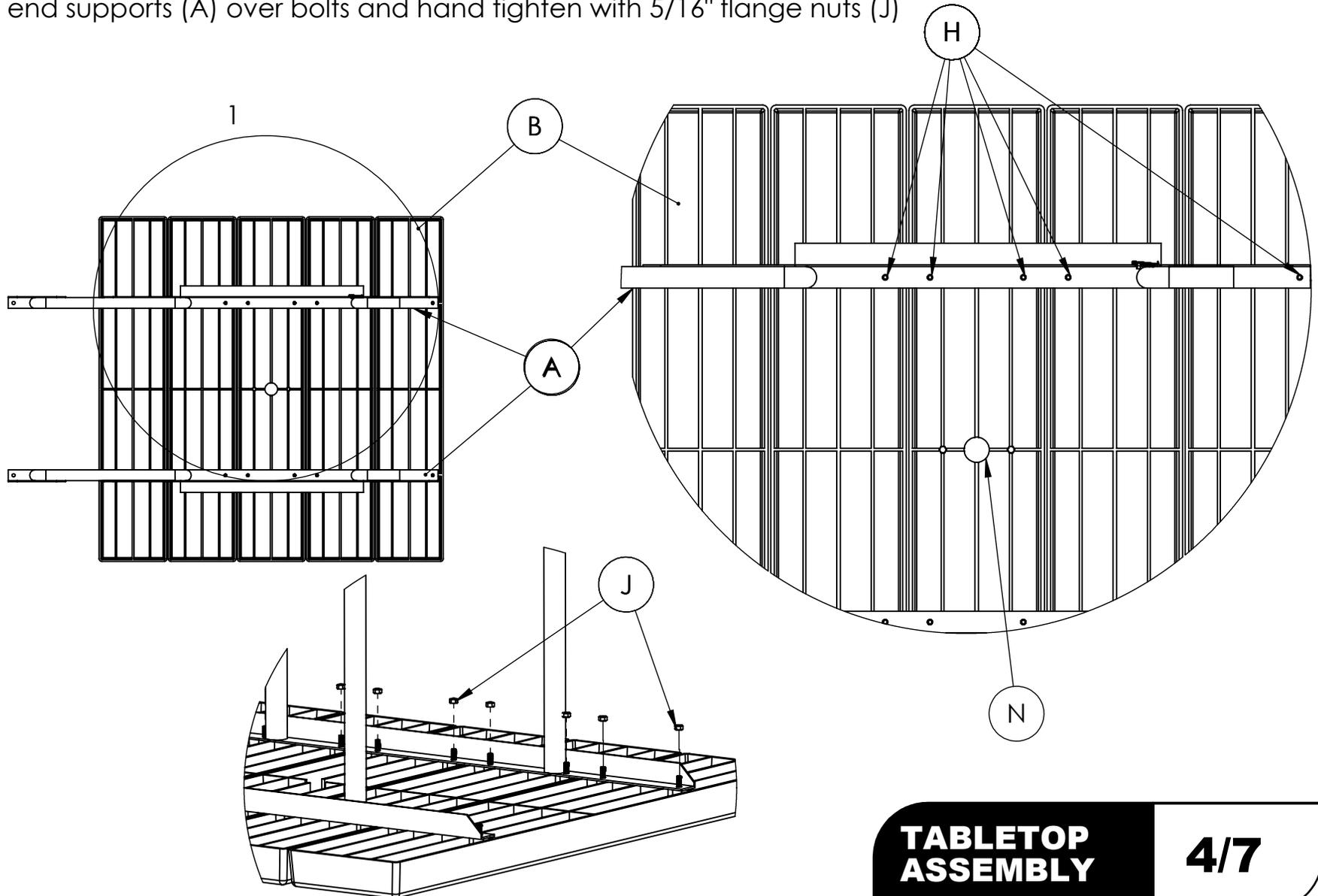
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/7**

# SQUARE TABLE INSTRUCTIONS BM1210

## STEP 1: Tabletop Assembly

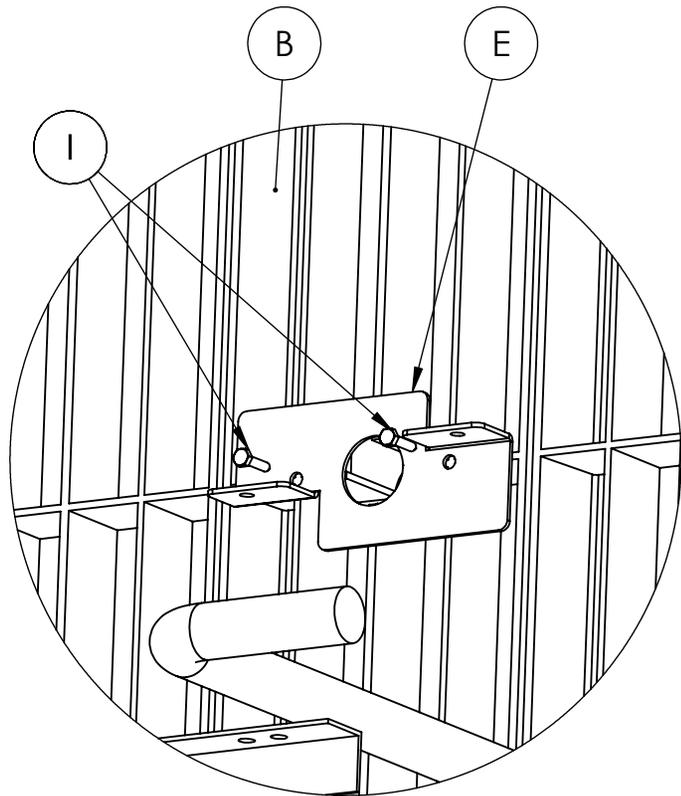
- Lay 4 boards (B) face down on a flat, clean surface
- Place the board with the predrilled umbrella hole (N) in the center
- Insert twenty 3-1/2" x 5/16" carriage bolts (H) through the face of the boards (B)
- Place end supports (A) over bolts and hand tighten with 5/16" flange nuts (J)



# SQUARE TABLE INSTRUCTIONS BM1210

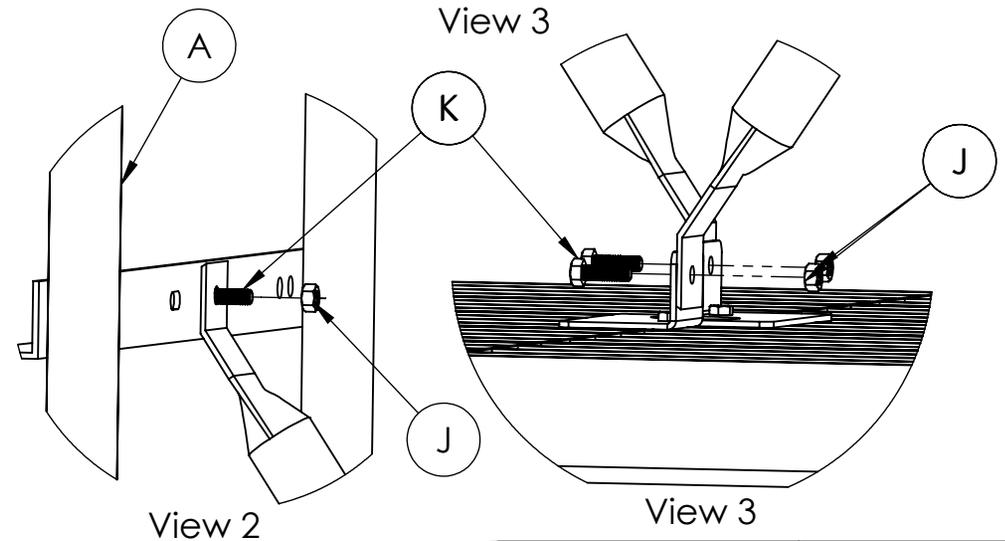
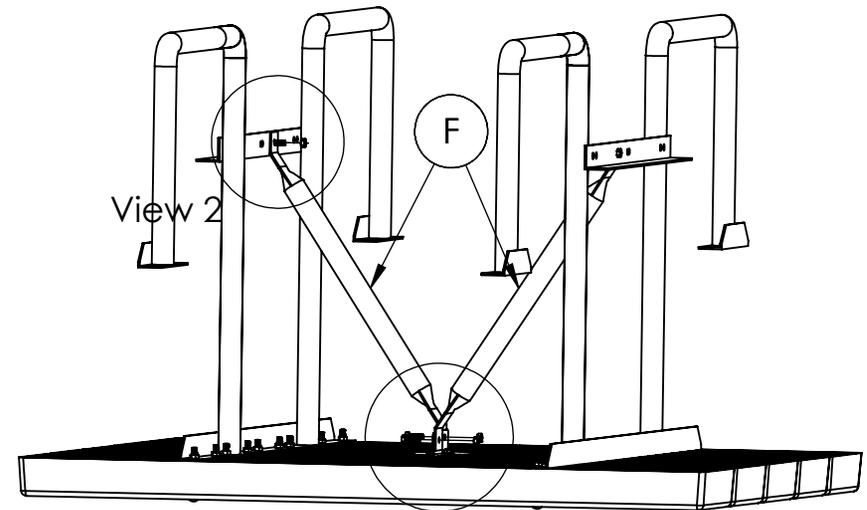
## STEP 2: Mount the Center Support

- Position the center support (E) on the bottom side of the board (N) with the umbrella hole
- Align the holes in the bracket with the intersections of the web on the board
- Pre-drill a 1/8" hole 3/4" deep at each hole location
- Attach the center bracket (E) with two 1-1/4" x 1/4" lag screws (I)



## STEP 3: Attach the Angle Braces

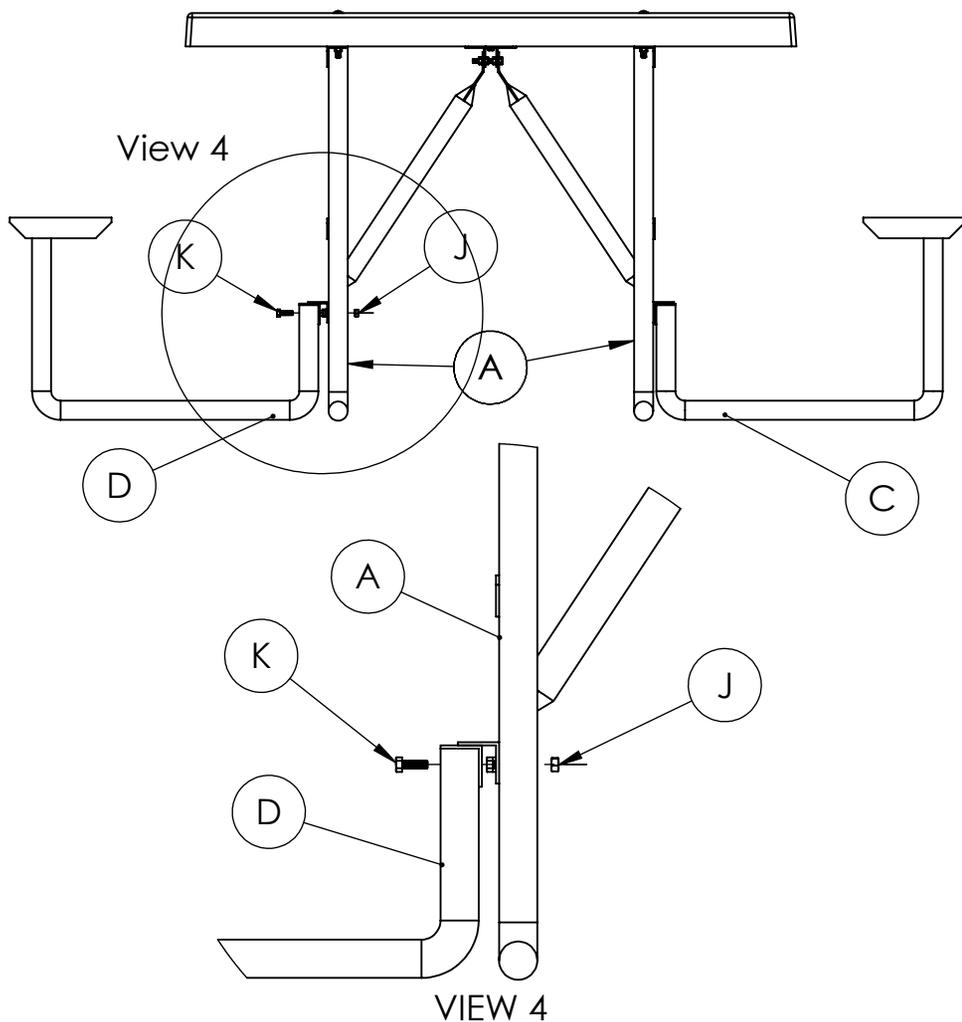
- Using two 1" x 5/16" hex bolts (K) and two 5/16" flange nuts (J), attach the angle support (F) to the center support (E) and end support (A)
- Repeat for the opposite side
- Keep all nuts finger tight until the assembly is complete



# SQUARE TABLE INSTRUCTIONS BM1210

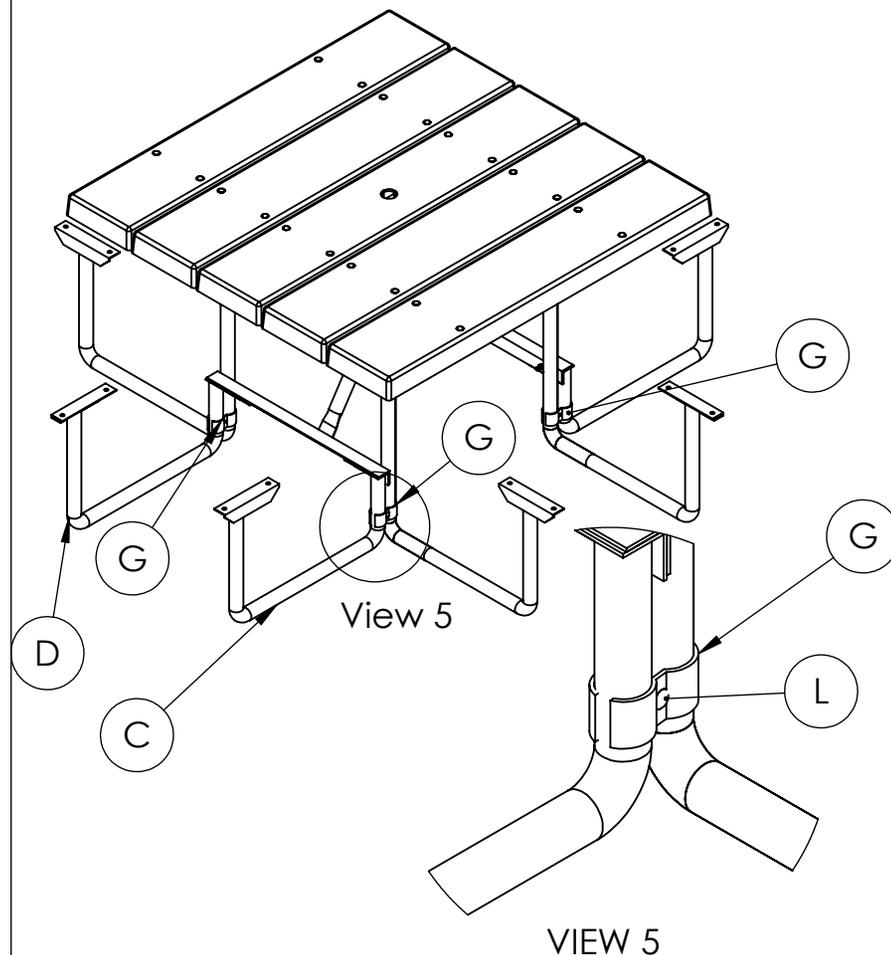
## STEP 4: Attach Outriggers

- Carefully turn the table right side up
- The outrigger frames (C & D) are marked left and right
- Attach each outrigger to its appropriate side using a 1" x 5/16" hex bolt (K) and 5/16" flange nut (J)



## STEP 5: Attach Pipe Frame Clamps

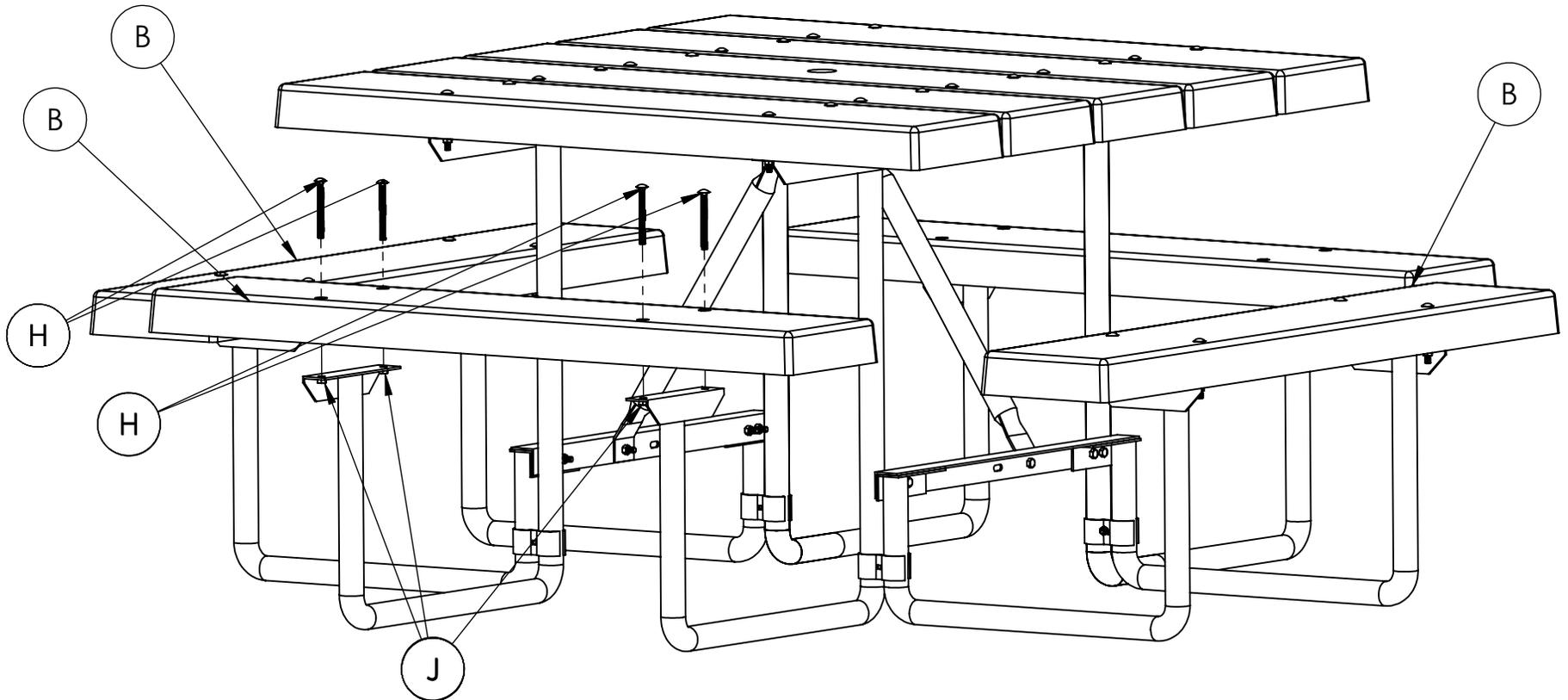
- At the base of the table, place a pipe frame clamp (G) around the end support frame (A) and the outrigger frame (C&D)
- Attach the pipe frame clamp by bolting through the center of each clamp and secure with a 1-3/4" x 1/4" carriage bolt (L) and 1/4" flange nut (M)



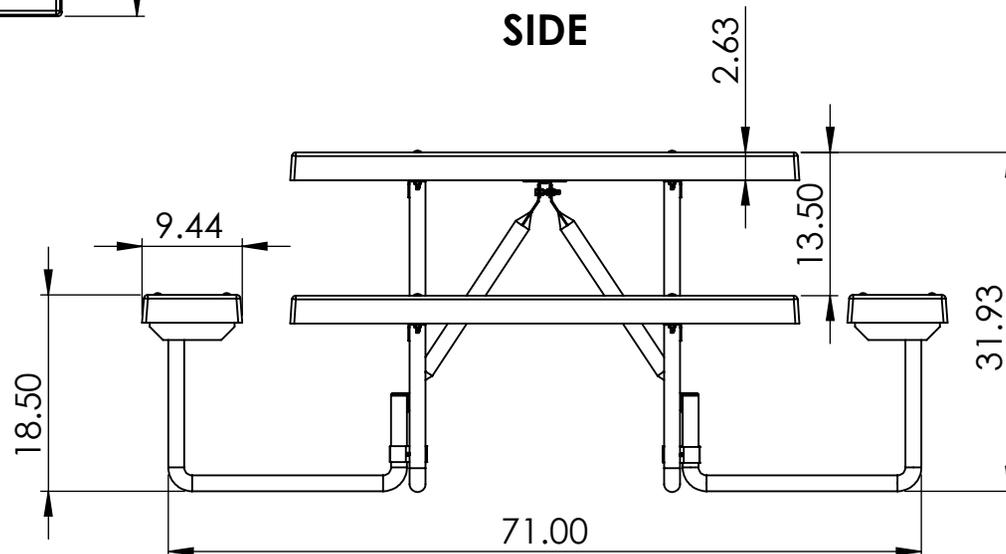
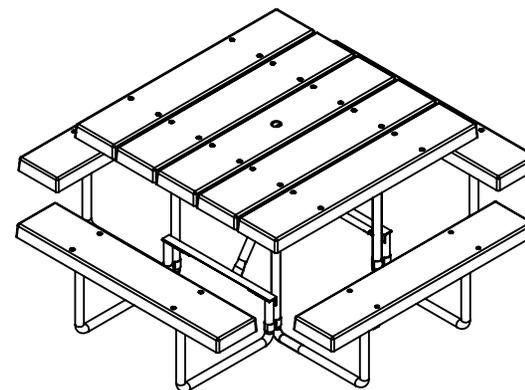
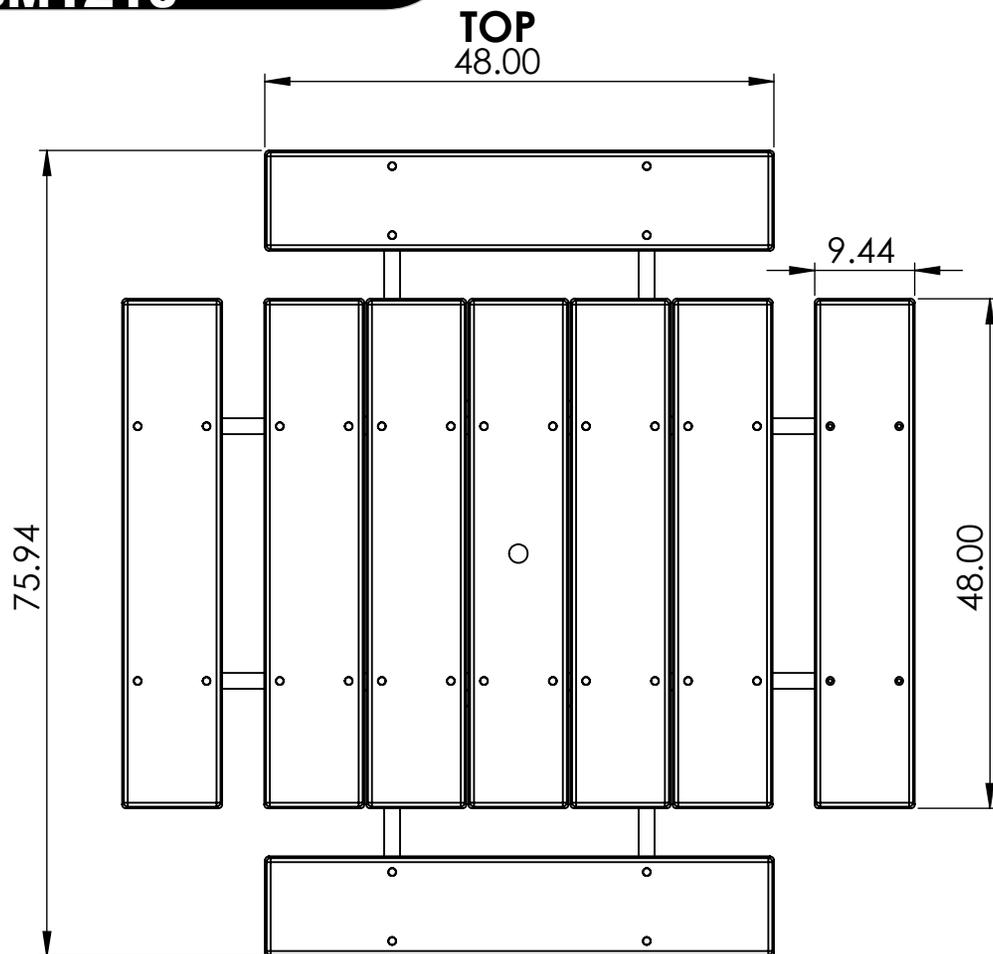
# SQUARE TABLE INSTRUCTIONS BM1210

## STEP 6: Attach the Seats

- Lay the remaining 4 boards (B) over the outrigger frames (C&D)
- Use the 3-1/2" x 5/16" carriage bolts (H) to go through the board (B) and outrigger frames (C&D)
- Fasten using the 5/16" flange nut (J)
- Repeat for each seat
- Square all parts and tighten all hardware

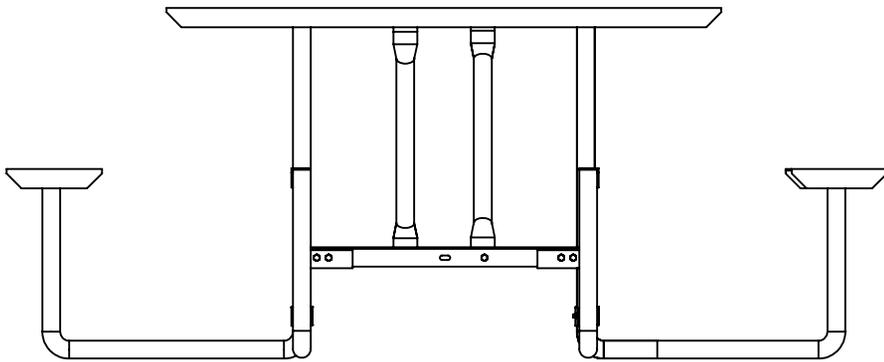


# SQUARE TABLE SPECIFICATIONS BM1210

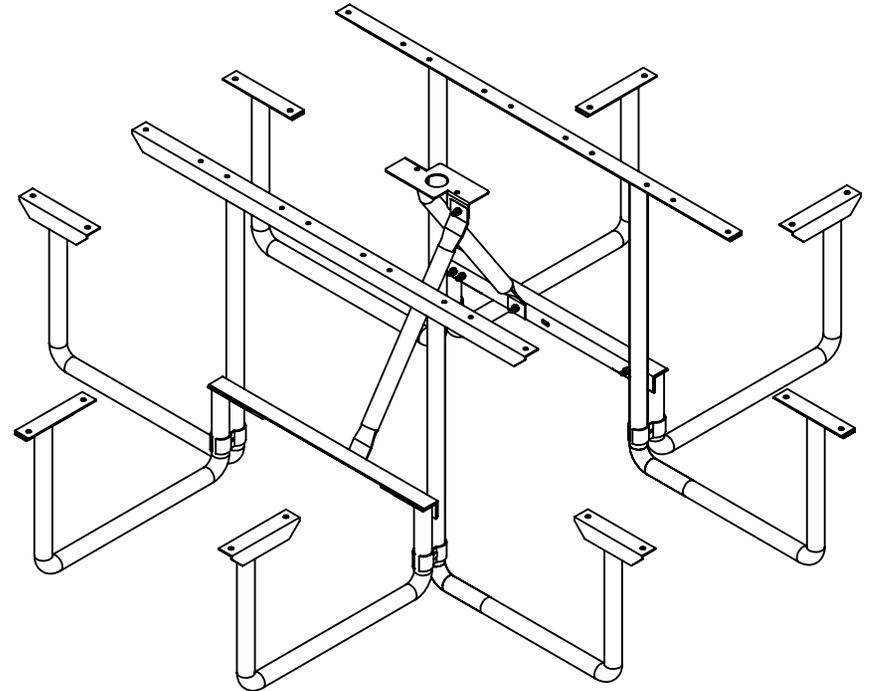


ALL DIMENSIONS ARE SHOWN IN INCHES

# SQUARE TABLE SPECIFICATIONS BM1210



STEEL FRAME DETAIL



STEEL FRAME DETAIL

## Plastic Boards w/ Steel Frame Rectangular Table Picnic

END SUPPORT FRAME	1.5" OD TUBING
SEAT SUPPORT ARM	1.5" OD & 2"X2" ANGLE IRON
TABLE TOP SUPPORT	2"X2" ANGLE IRON
HARDWARE	ZINC
FRAME FINISH	POWDER COAT BLACK