## **PVC Post Assembly Instructions**

Thank you for your recent purchase of our recycled rubber sign base and post! The following will instruct you on how to assemble your PVC post to the base and attach your sign. The base is molded with a hole to insert the post. This mounting hole is designed with a compression tight fit in mind and the post will not be easily removed once inserted.

**Step 1.)** Postion the base onto a flat surface.

**Step 2.)** With one hand, position the post directly over the center hole in your base. Using a rubber mallet in your other hand, begin driving the post down into the center hole. We recommend using a rubber mallet, so as to not risk breaking the PVC cap on the end of the post. Be sure to continue driving the post in until it is flush with the bottom of the unit. Please note that the hole is slightly smaller than the pipe diameter and will stretch the rubber providing a very tight fit.

**Step 3.)** Place the supplied phillips bolt through the mounting bracket hole and attach the supplied hex nut to the other side. Bew sure to fully tighten the hex nut. Repeat this step for the second supplied bracket.

**Step 4.)** Loosen the clamping bolt and nut on each bracket and place the brackets arount your post. Place the nut back onto the clamping bolt loosely so that you can adjust the height of the sign once mounted.

**Step 5.)** Place a washer over each portruding phillips head bolt up against the hex nut. Next, lining up the sign holes, slide the sign over the top and bottom portruding bolts. Place another washer over the top and bottom bolts then tighten a hex nut onto each securing the sign to the bracket.

**Step 6.)** Lastly, adjust the brackets to the desired height on the post. Tighten the clamping nut such that the brackets no longer move up and down.

## **Package Contents**

- (2) 1 1/2" mounting brackets with one nut and one bolt per bracket
- (1) PVC post
- (2) 1/4" x 20 x 1" Phillips head bolts
- (4) 1/4" washers
- (4) 1/4" x 20 hex nuts(1) Instruction Sheet

## **Required Tools**

Phillips head screwdriver 7/16" wrench Rubber mallet



## U-Channel Post Assembly Instructions

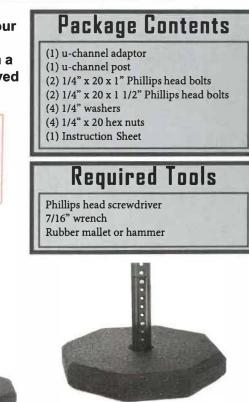
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Thank you for your recent purchase of our recycled rubber sign base and post! The following will instruct you on how to assemble your u-channel post to the base and attach your sign. The base is molded with a hole to insert the adaptor. This mounting hole is designed with a compression tight fit in mind and the adaptor will not be easily removed once inserted.

**Step 1.)** Postion the base onto a flat surface with the molded circular indentation facing up.

**Step 2.)** Push the tapered end of the adaptor provided into the center hole of the base a couple of inches by hand. Pick the entire unit up and flip it right side up. You may now push the entire unit down onto the flat surface. This will drive the adaptor the rest of the way though the center hole. If neccesary, turn the base onto its side and using a hammer finish driving the adaptor in, such that the square plate sets flush with the indented circular portion of the base.

**Step 3.)** Set the post down onto the base so that it overlaps the portion of the adaptor sticking through the top of the base. Line the adaptor and post holes up and secure the two together using the 1" bolts provided. Place a washer and hex nut on each bolt and tighten. Try and keep the bolts at least a few holes apart for optimal mounting effectiveness. **Step 4.)** Place the back of your sign against the wider side of the post at your desired height. Using the 1 1/2" bolts provided, push the bolt through the narrow side of the post and through the sign mounting holes. Lastly, place a washer and hex nut over each bolt on the sign and tighten.



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