## BENCH INSTRUCTIONS



## BENCH INSTRUCTIONS BM1125



2
STEEL BENCH END


STEEL TUBE SUPPORT

8
$4-1 / 2^{\prime \prime} \times 5 / 16^{\prime}$ CARRIAGE BOLT



2
PLASTIC BOARD


8
5/16" FLANGE NUT

REQUIRED TOOLS (NOT INCLUDED)
1-1/2" WRENCH
1-1/2" SOCKET

HARDWARE \&
TOOLS REQUIRED
FOR ASSEMBLY

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

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## STEP 1 Seat Assembly

- Attach a board (C) to the steel bench end (A) using two $4-1 / 2^{\prime \prime} \times 5 / 16^{\prime \prime}$ carriage bolts (D)
- Place bolt through board (C), support tube (B), and steel bench end (A)
- Hand tighten with 5/16" flange nut (E)
- Repeat on opposite bench end



## STEP 2 Attach the Backrest

- In the lower hole, insert a $4-1 / 2$ " $\times 5 / 16$ " carriage bolt (D) through board (C), steel support tube (B), and the steel bench end (A)
- Attach with 5/16" flange nut (E)
- Repeat this procedure on the lower hole in the opposite steel bench end (A)
- In the upper hole, insert a $4-1 / 2^{\prime \prime} \times 5 / 16^{\prime \prime}$ carriage bolt (D) through the plastic board (C) and steel bench end (A)
- Attach with a 5/16" flange nut (E)
- Square all parts and tighten all hardware


ASSEMBLY

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STEP 3 Inground mount

- Dig two holes 16 inches deep by 12 inches in diameter
- Place assembled bench into holes
- Check seat height. Top of seat should be about 17 inches above the ground
- Check to see that seat and posts are level
- Fill the holes with concrete

Note: You may have to attach guide wires or some other form of support to keep the bench level until the concrete hardens.



