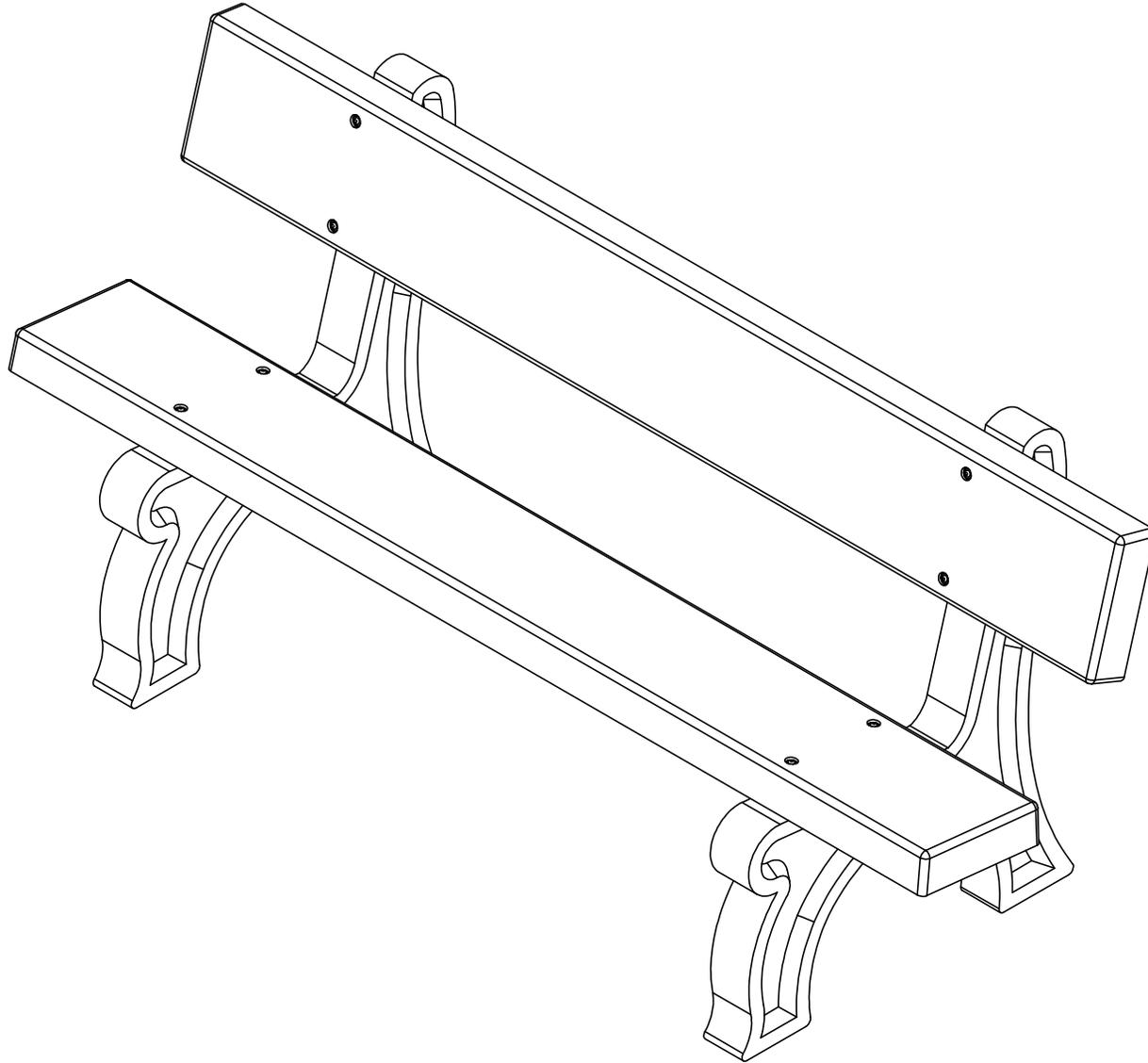


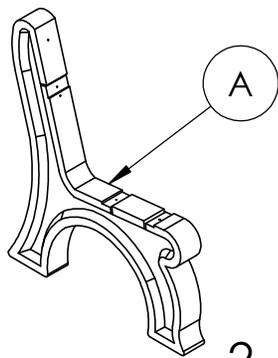
**BENCH INSTRUCTIONS**  
**KBC1625**

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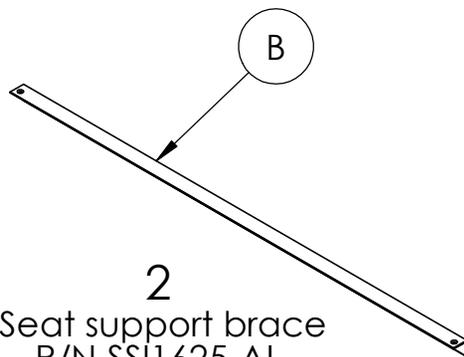


# BENCH INSTRUCTIONS

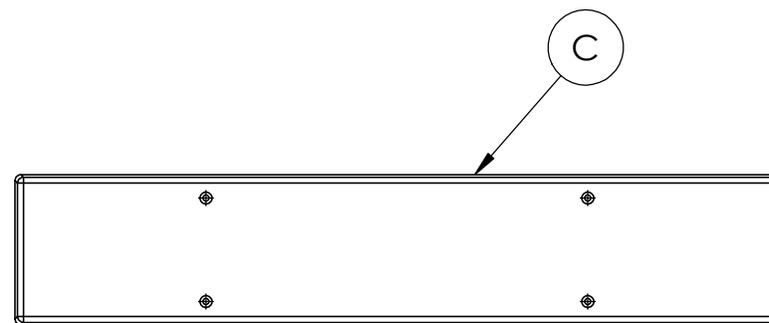
## KBC1625



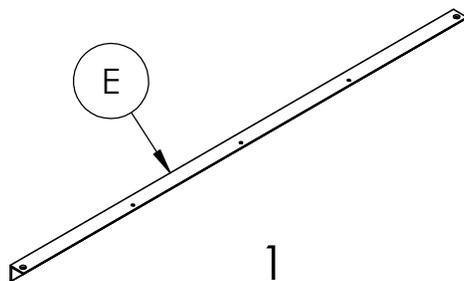
2  
Plastic bench ends  
P/N ABC-PP-P0001



2  
Seat support brace  
P/N SSI1625-AL



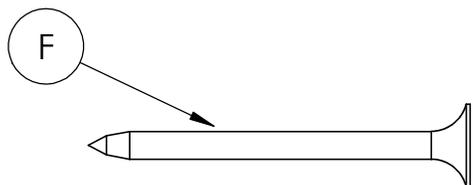
2  
Plastic boards  
P/N PTB1005



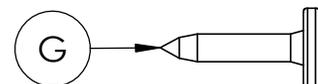
1  
Back support brace  
P/N SSI1625-AL



8  
Round head lag screw  
P/N 034698



2  
#12 X 1-1/2" Flat head screw  
P/N DSSF012C200188



3  
#12 X 3/4" Pan head screw  
P/N SMPP012C075A188

### REQUIRED TOOLS (NOT INCLUDED)

- 1 - #3 PHILLIPS BIT
- 1 - POWER DRILL
- 1 - 1/8" DRILL BIT
- 1 - T30 TORX BIT IS INCLUDED

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE UNIT IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

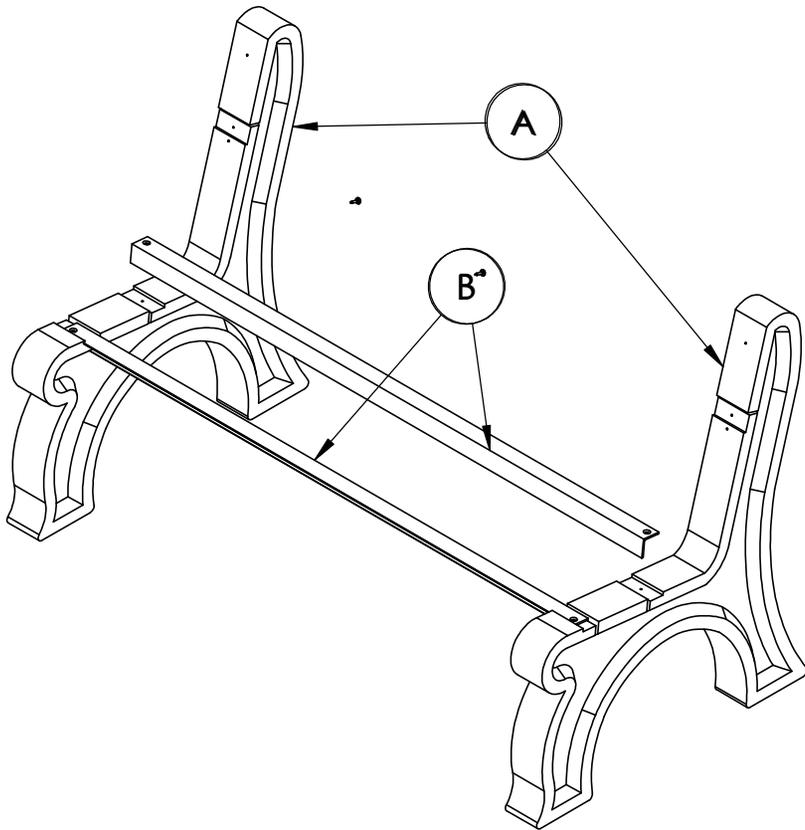
**2/5**

# BENCH INSTRUCTIONS

## KBC1625

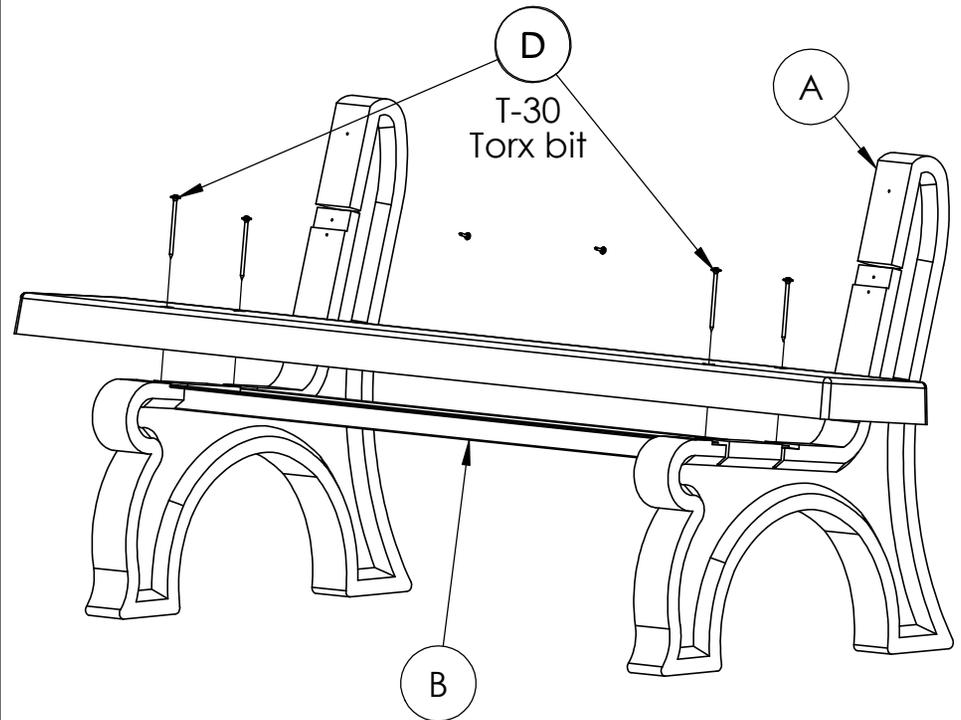
### STEP 1

- Stand both plastic bench ends (A) upright
- Place the support braces (B) into the plastic bench ends (A) as shown
- Make sure to align the holes of the support braces with the hole in the plastic bench end



### Step 2

- Place a plastic board (C) over the plastic end supports (A)
- Align the holes of the plastic board (C) with the holes in the support braces (B) and the predrilled holes in the plastic bench ends (A)
- Secure with (4) round head lag screws (D) using supplied T-30 torx bit

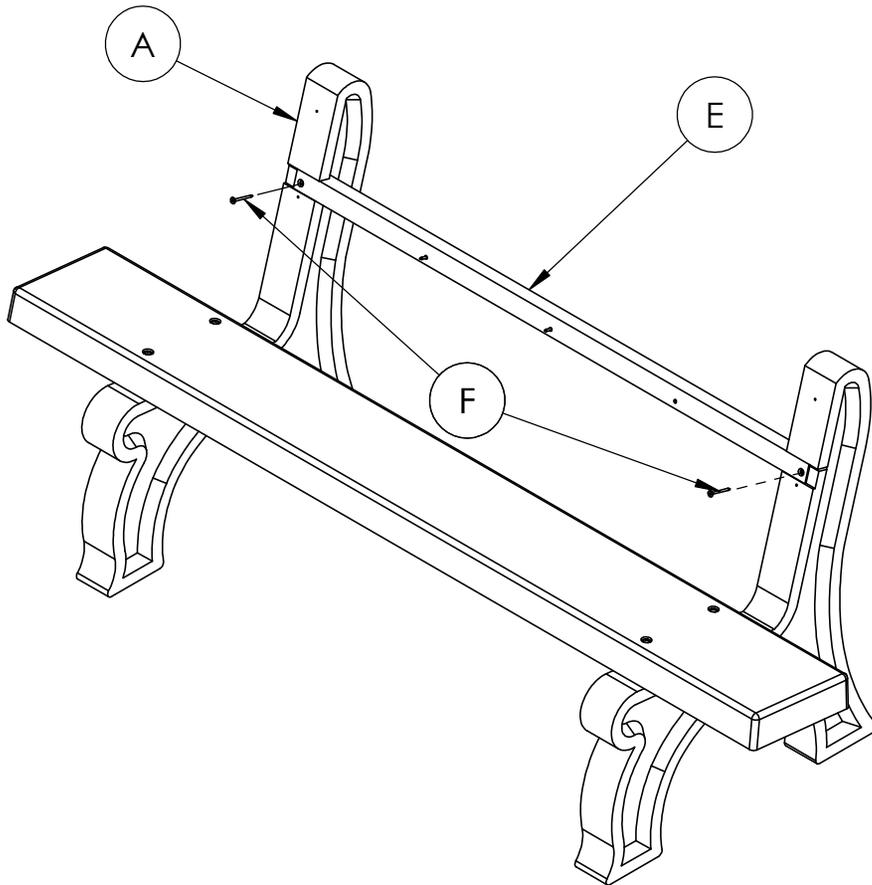


# BENCH INSTRUCTIONS

## KBC1625

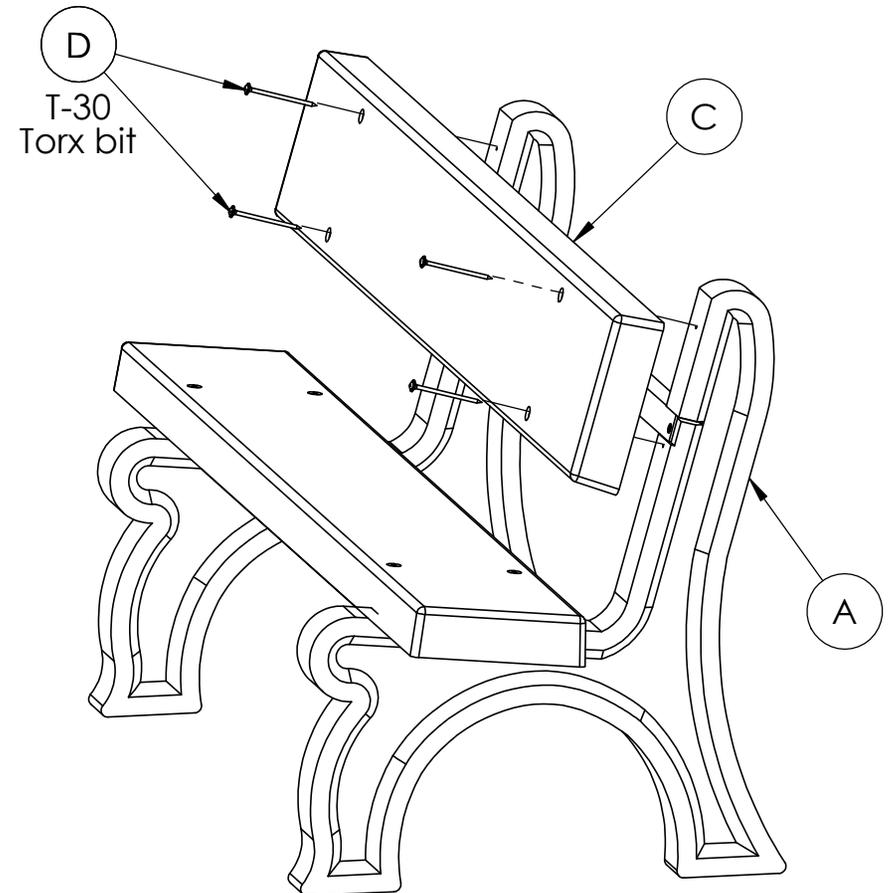
### Step 3

- Place the back support brace (E) in the slots on the plastic bench ends (A)
- Align the holes in the back support brace (B) with the predrilled holes in the plastic bench ends (A)
- Attach with (2) #12 x 1-1/2" flat head screws (F)



### Step 4

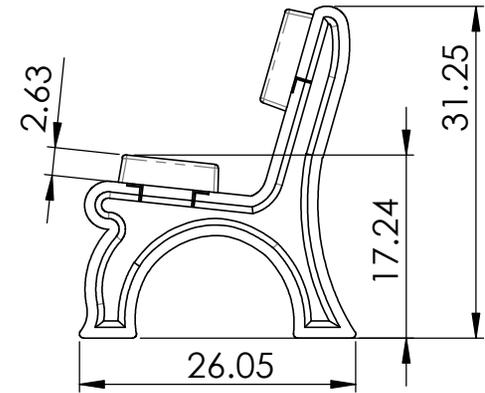
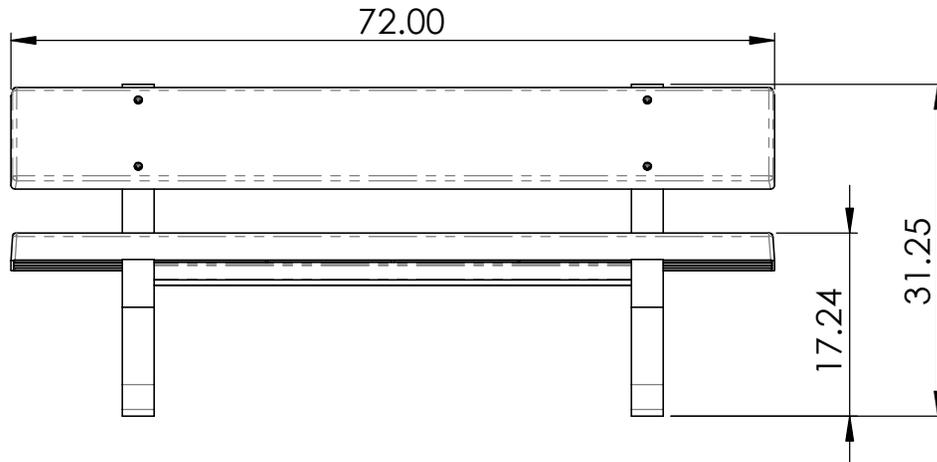
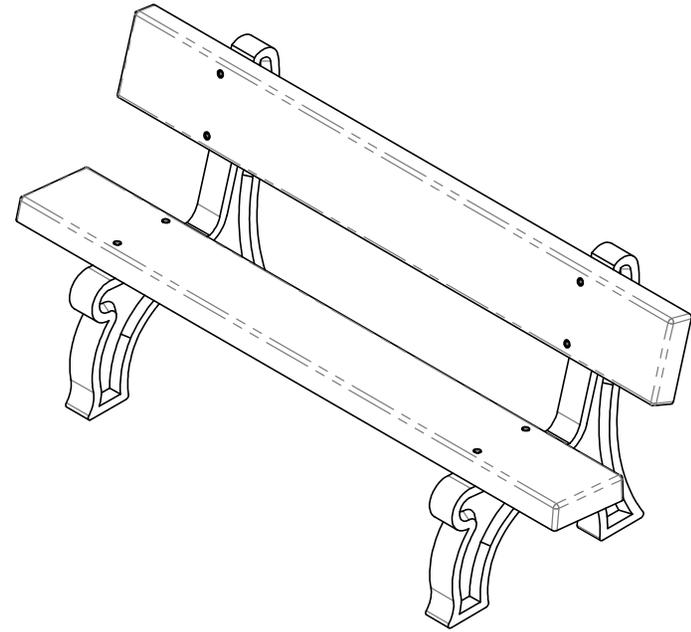
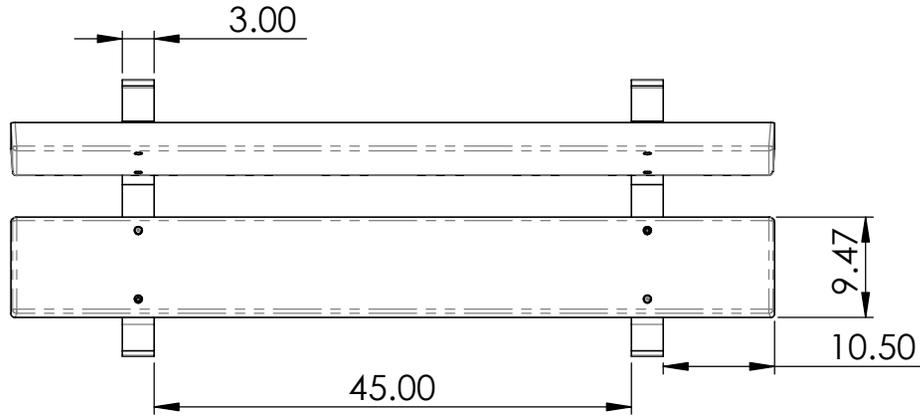
- Hold the plastic board (C) against the back rest on the plastic bench ends (A)
- Align the predrilled holes in the plastic bench ends (A) with the holes in the plastic board (C)
- Secure with (4) round head lag screws (D)





# BENCH SPECIFICATIONS KBC1625

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ALL DIMENSIONS SHOWN IN INCHES