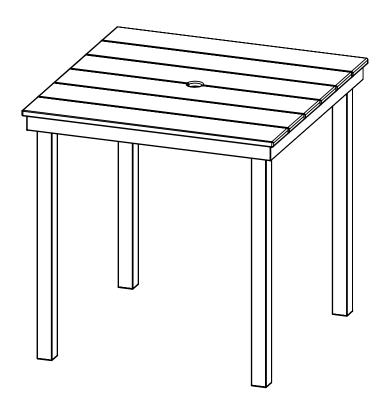
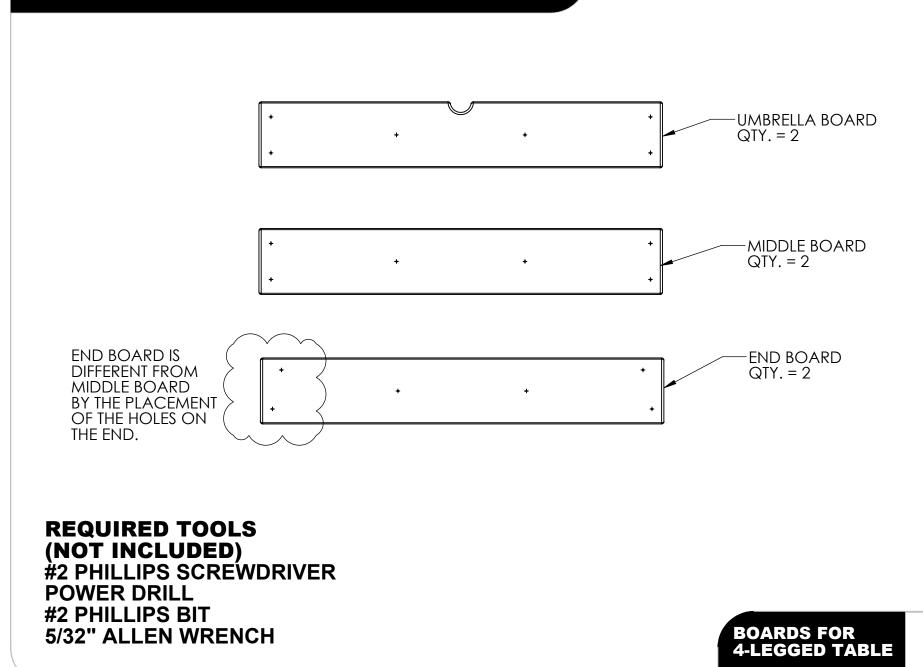
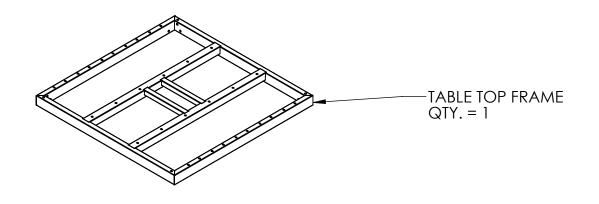
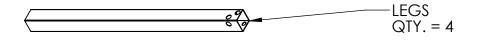
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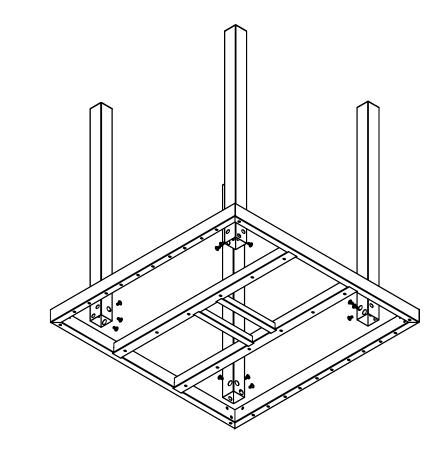


W



— #10 X 3/4" PAN HEAD SCREWS QTY. = 36

> METAL PARTS AND HARDWARE 2/4



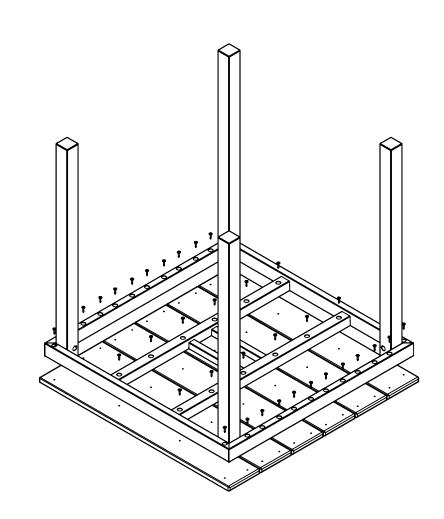
STEP 1: PLACE TABLE TOP WELDMENT ON A FLAT, SMOOTH, AND CLEAN SURFACE.

STEP 2: STAND UP ONE LEG AT A TIME IN EACH CORNER AS SHOWN AND START EACH 1/4-20 X 1/2" MACHINE SCREW.

STEP 3: TIGHTEN WITH A 5/32" ALLEN WRENCH.

STEP 4: REPEAT FOR ALL (4) LEGS AND GO BACK CHECK FOR TIGHTNESS OF SCREWS.





- STEP 5: AGAIN, ON A SMOOTH, CLEAN AND FLAT SURFACE, ARRANGE ALL (6) BOARDS AS SHOWN. PUT THE UMBRELLA BOARDS TOGETHER WITH THE HALF-CIRCLE CUTOUTS FACING EACHOTHER. THEN PUT THE MIDDLE BOARDS NEXT TO THEM. THEN PLACE THE END BOARDS NEXT TO THEM.
- STEP 6: PLACE THE PREVIOUSLY ASSEMBLED METAL FRAME ON TOP OF THE BOARDS AS SHOWN. LINE UP THE SCREW HOLES IN THE METAL FRAME WITH THE HOLES IN THE BOARDS. START THE SCREWS BY HAND WITH A PHILLIPS SCREWDRIVER.
- STEP 7: ONCE ALL (36) SCREWS ARE STARTED, FINISH TIGHTENING WITH A PHILLIPS BIT IN A POWER DRILL, BEING CAREFULL TO NOT OVER TIGHTEN AND STRIP THE SCREWS.



4-LEGGED PATIO TABLE SPECS

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