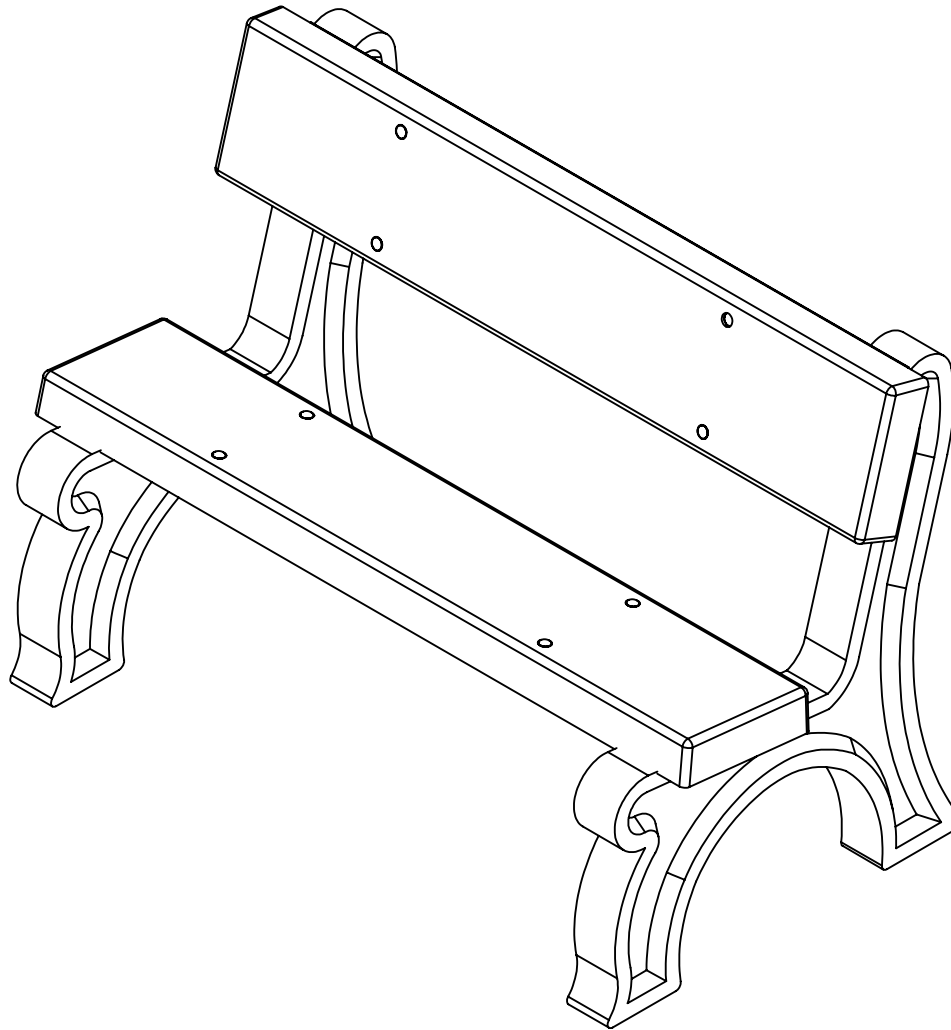


BENCH INSTRUCTIONS

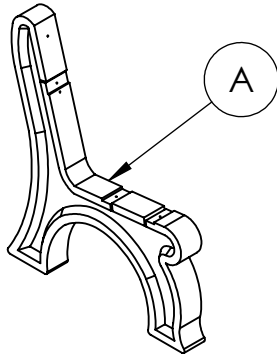
BC1620

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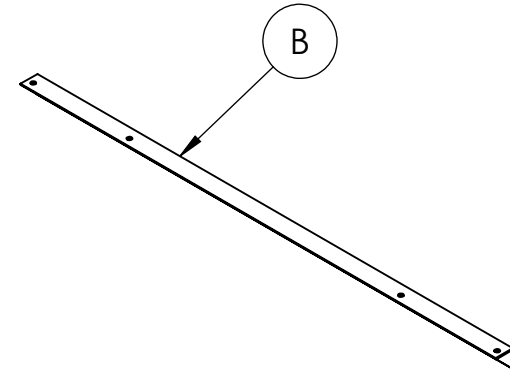


BENCH INSTRUCTIONS

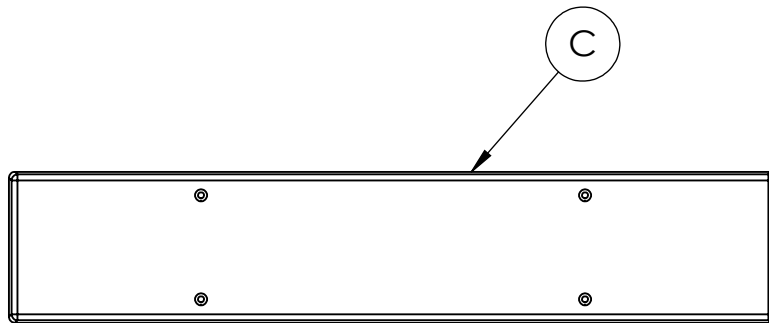
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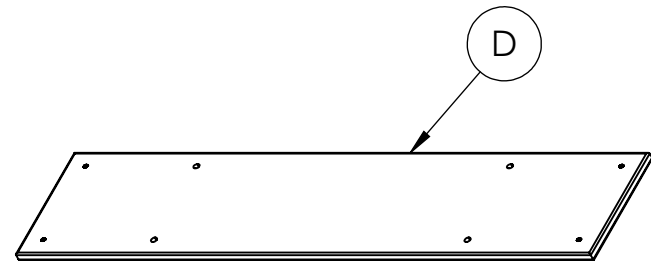
2
Plastic bench ends



3
Support brace

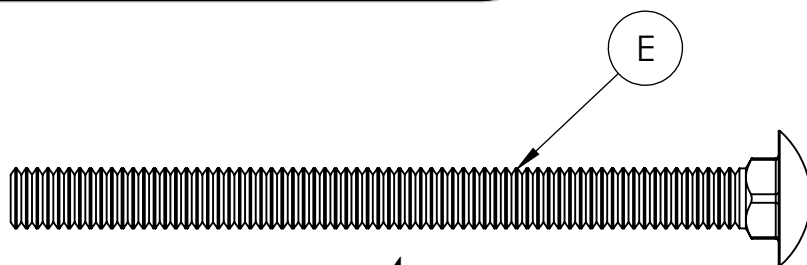


2
Plastic boards

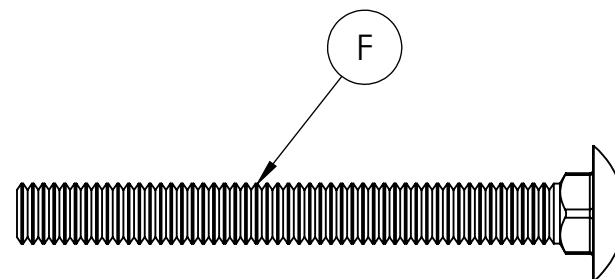


1
Mounting plate

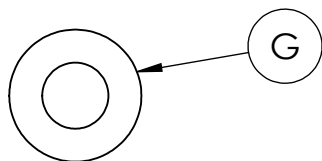
BENCH INSTRUCTIONS BC1620



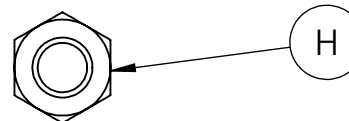
4
4" x 5/16" Carriage bolt



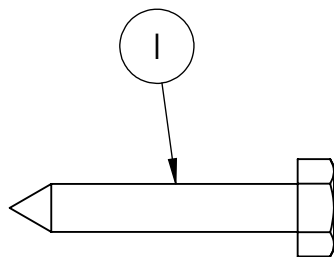
4
3" x 5/16" Carriage bolt



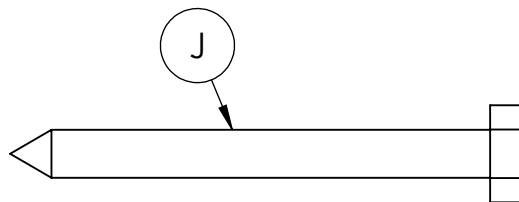
8
5/16" Washer



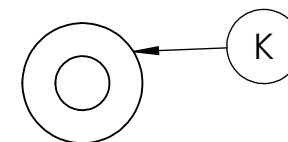
8
5/16" Hex Nut



4
1-1/2" x 1/4" Lag screw



4
2-1/2" x 1/4" Lag screw



8
1/4" Washer

REQUIRED TOOLS (NOT INCLUDED)

- 1 - 1/2" SOCKET
- 1 - 7/16" SOCKET
- 1 - POWER DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE UNIT IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

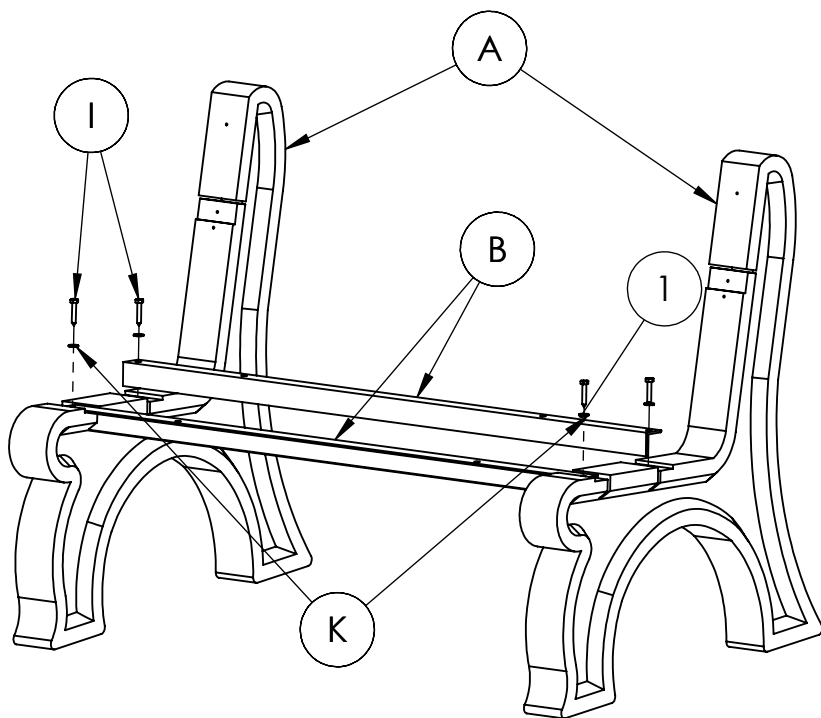
3/6

BENCH INSTRUCTIONS

BC1620

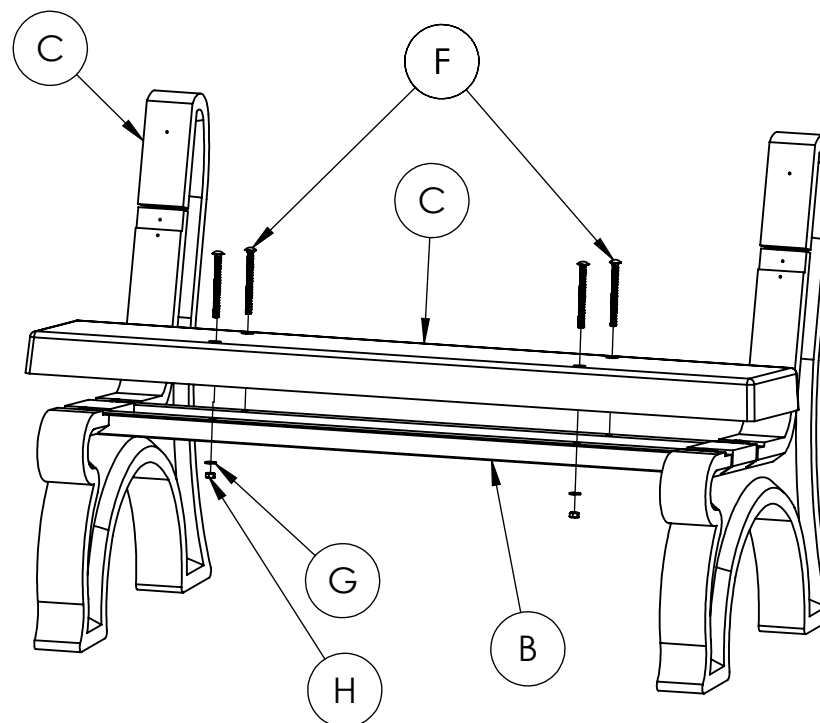
STEP 1

- Stand both plastic bench ends (A) upright
- Place the support braces (B) into the plastic bench ends (A) as shown
- Make sure to align the holes of the support braces with the predrilled holes in the plastic bench end
- Use (4) 1-1/2" x 1/4" lag screws (I) to fasten the support braces (B) to the plastic bench ends (A)



Step 2

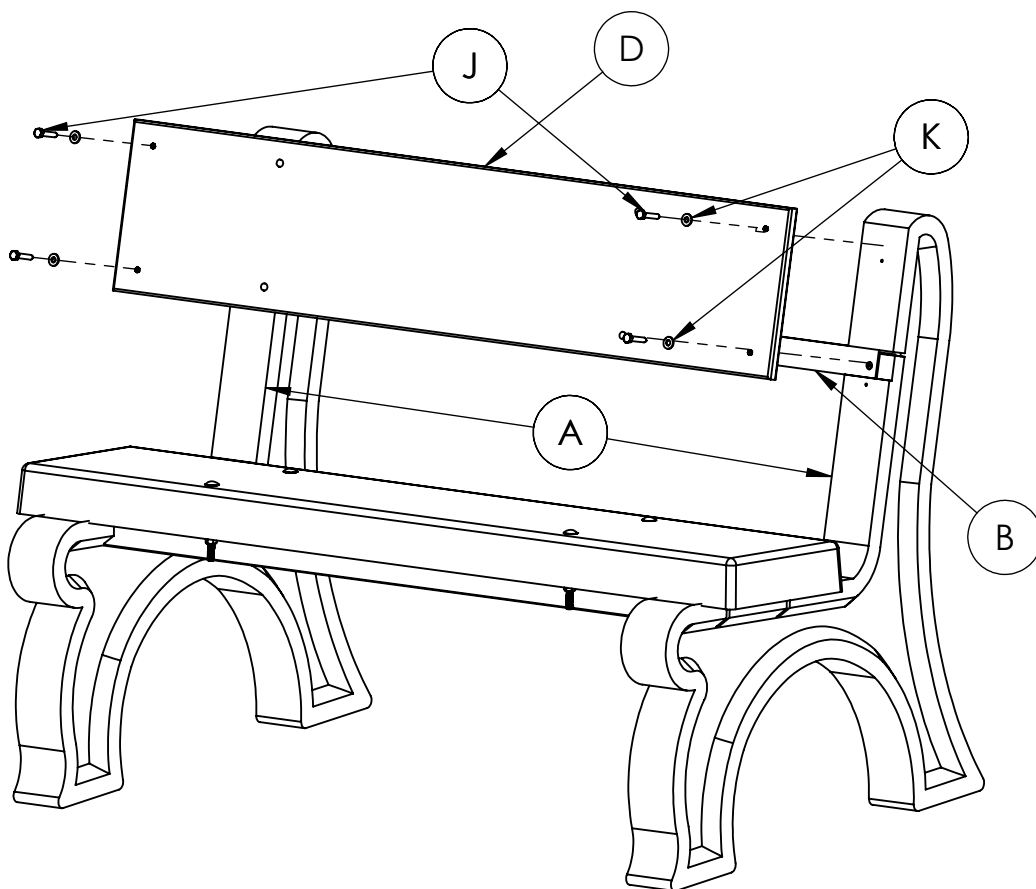
- Place a plastic board (C) over the plastic end supports (A)
- Align the holes of the plastic board (C) with the holes in the support braces (B)
- Secure with (4) 3" x 5/16" carriage bolts (F), (4) 5/16" washers (G), and (4) 5/16" nylock nuts (H)



BENCH INSTRUCTIONS BC1620

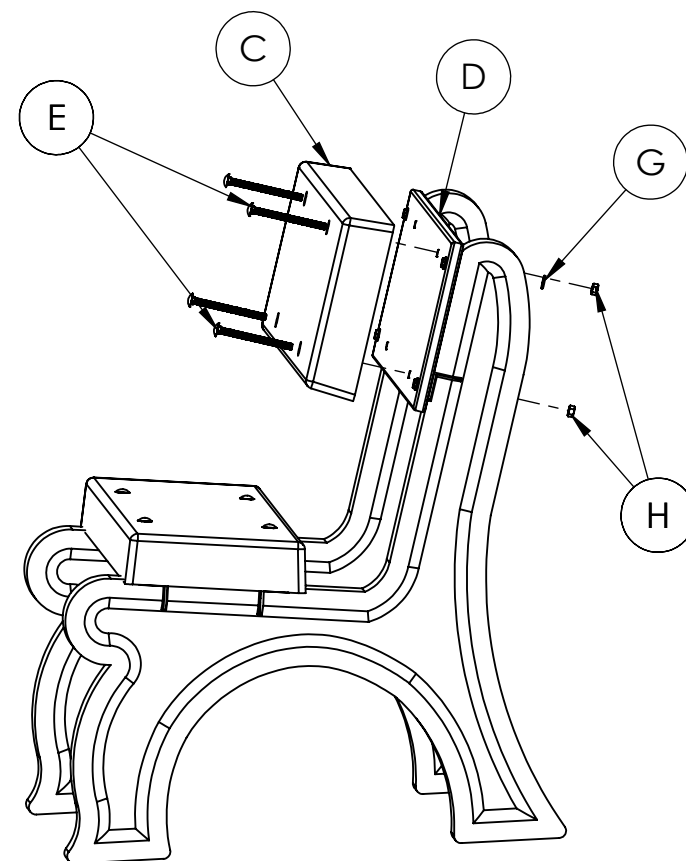
Step 3

- Place the support brace (B) in the backrest portion of the plastic bench ends (A)
- Align the holes in the support brace (B) with the predrilled hole in the plastic bench ends (A)
- Hold the mounting plate (D) up and align the bottom holes with the holes in the support brace (B)
- Using (4) 2-1/2" x 1/4" lag screw (J) and 1/4" washers (K), attach the mounting plate (D) and support brace (B) to the plastic bench end (A)

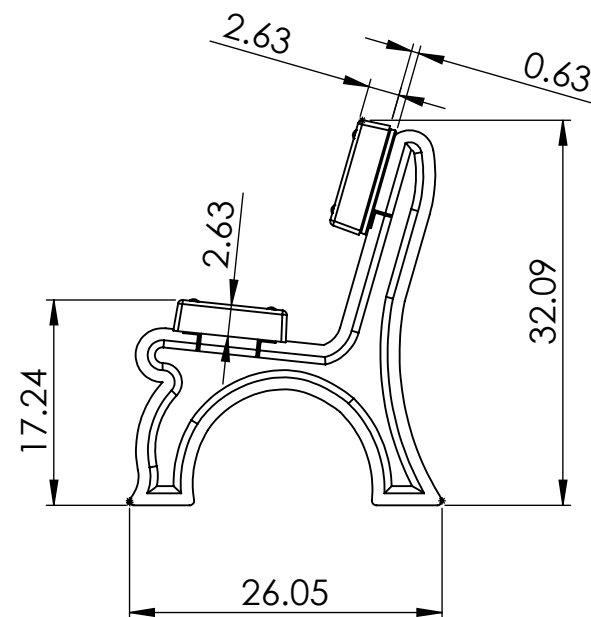
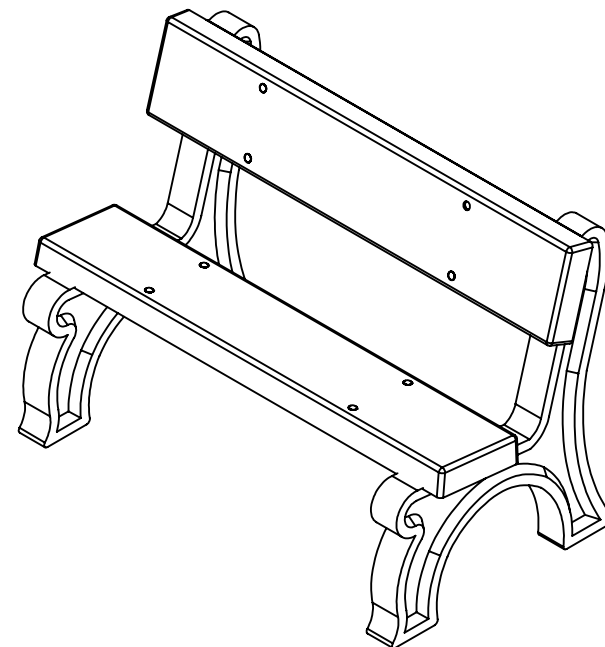
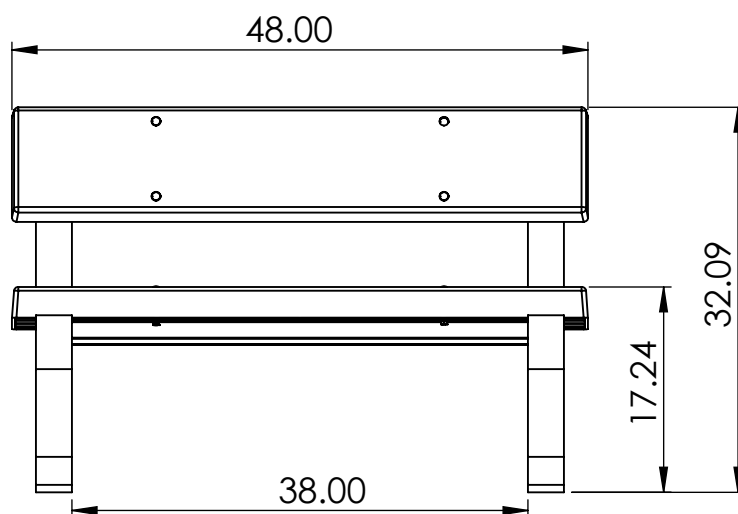
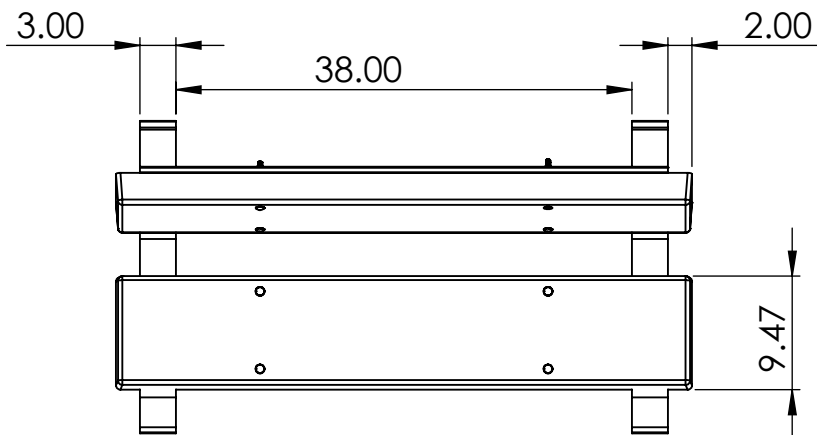


Step 4

- Hold a plastic board (C) up to the mounting plate (D)
- Insert (4) 4" x 5/16" carriage bolts (E) through the plastic board (C) and mounting plate (D)
- Secure with (4) 5/16" washers (G) and (4) 5/16" nylock nuts (H)
- Square all parts and tighten all hardware



BENCH SPECIFICATIONS BC1620



ALL DIMENSIONS ARE SHOWN IN INCHES