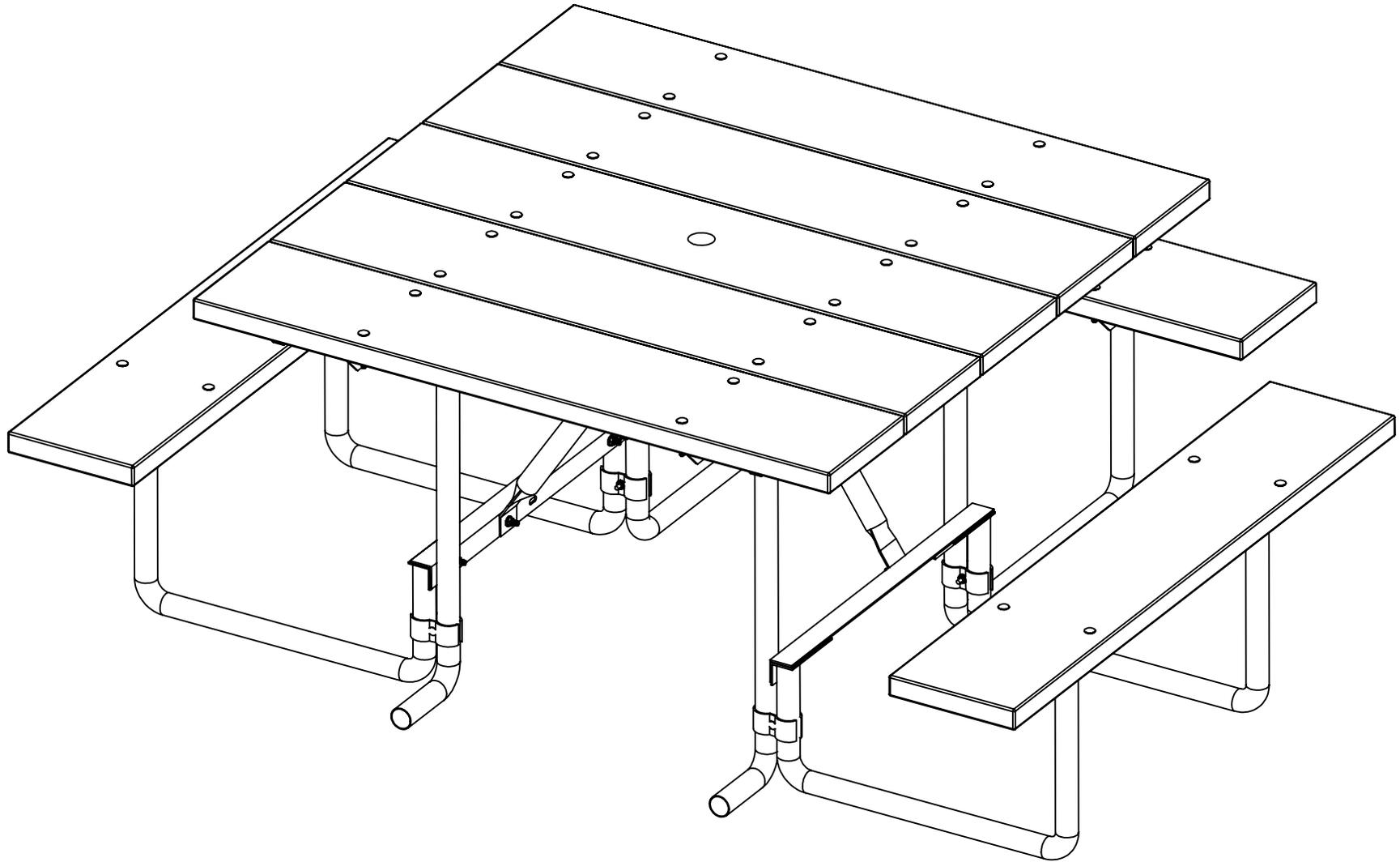
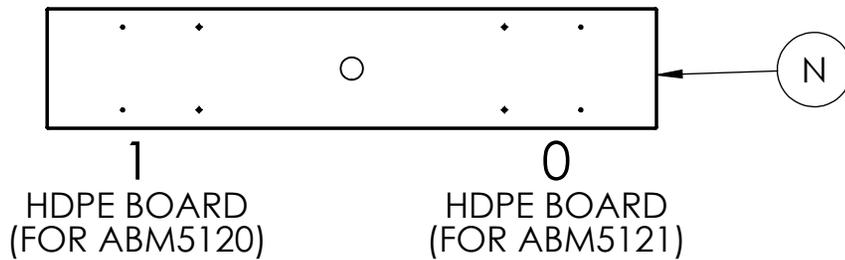
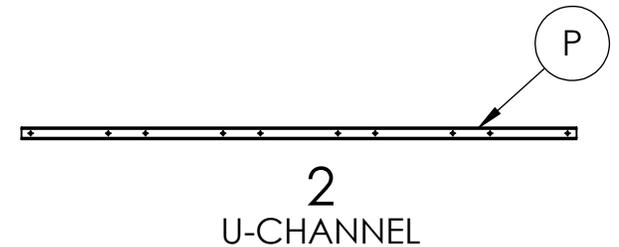
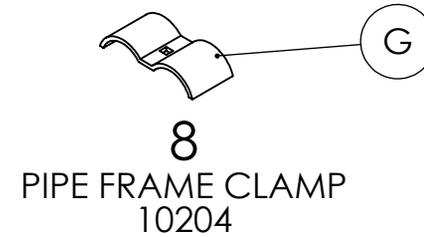
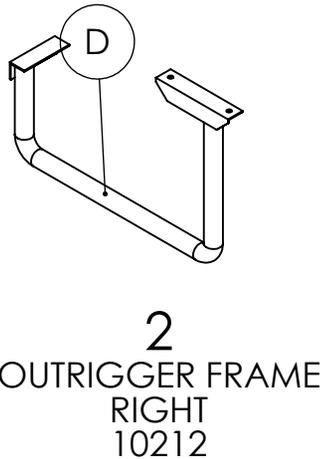
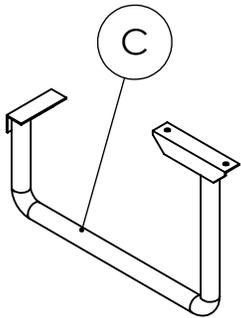
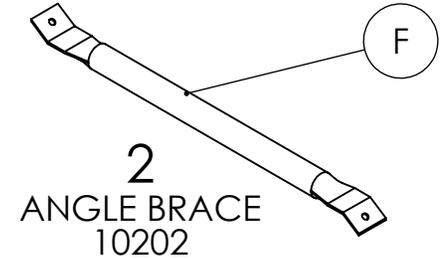
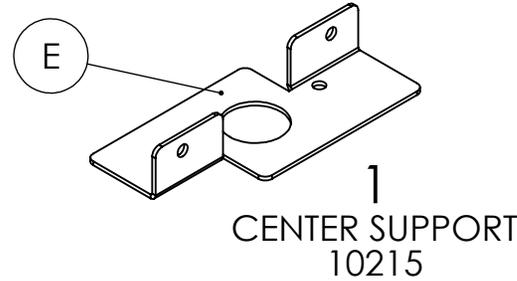
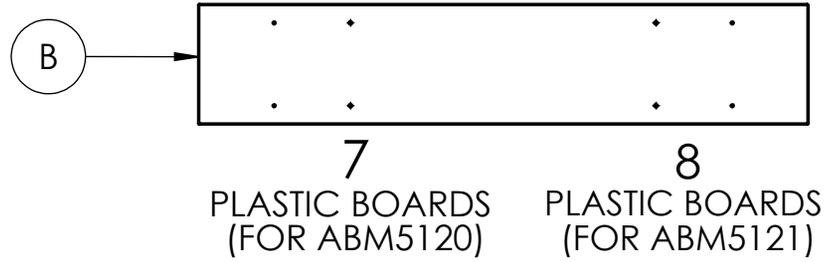
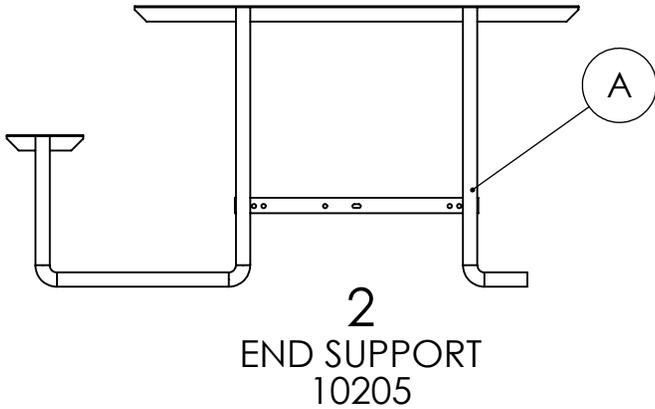


**SQUARE TABLE  
INSTRUCTIONS  
ABM5120 & 5121**

ABM5120 (WHEELCHAIR ACCESSIBLE WITH UMBRELLA HOLE)  
ABM5121 (WHEELCHAIR ACCESSIBLE NO UMBRELLA HOLE)  
REV. 1  
9/5/2024

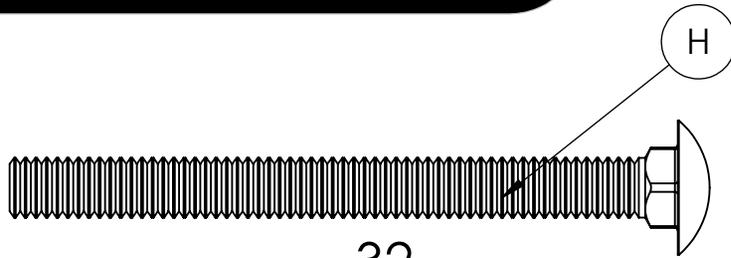


# SQUARE TABLE INSTRUCTIONS ABM5120 & 5121

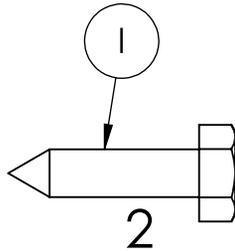


**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

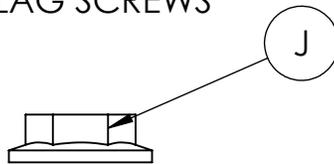
# SQUARE TABLE INSTRUCTIONS ABM5120 & 5121



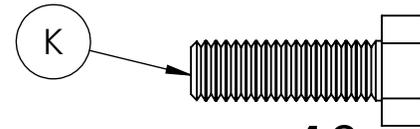
32  
2-1/2" X 5/16"  
CARRIAGE BOLT



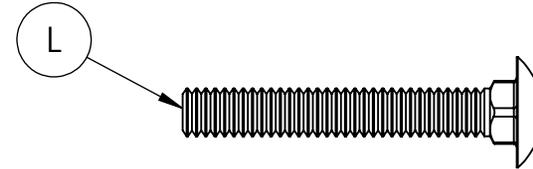
2  
1-1/4" X 1/4"  
LAG SCREWS



48  
5/16" SERRATED  
FLANGE NUTS



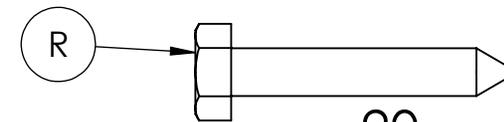
12  
1" X 5/16"  
HEX HEAD BOLTS



4  
1-3/4" X 1/4"  
CARRIAGE BOLT



4  
1/4" SERRATED  
FLANGE NUT



20  
1/4" x 1-1/2"  
LAG SCREWS

## REQUIRED TOOLS (NOT INCLUDED)

- 1 - 1/2" WRENCH
- 1 - 1/2" SOCKET
- 1 - 7/16" SOCKET
- 1/8"- DRILL BIT
- DRILL

**NOTE: IT IS IMPORTANT TO KEEP  
ALL BOLTS FINGER TIGHT  
DURING ASSEMBLY UNTIL  
ENTIRE TABLE IS ASSEMBLED**

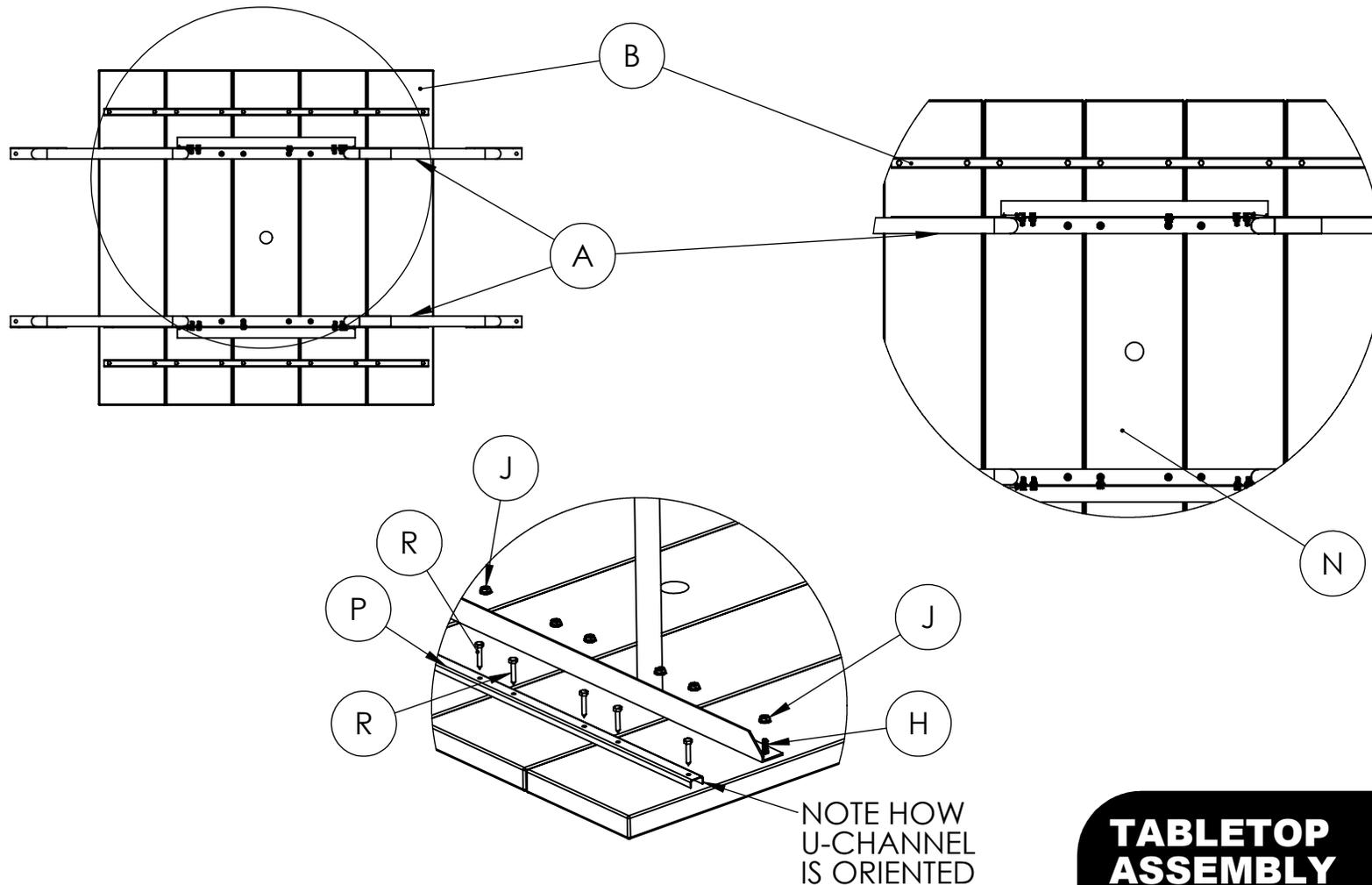
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/7**

# SQUARE TABLE INSTRUCTIONS ABM5120 & 5121

## STEP 1: Tabletop Assembly

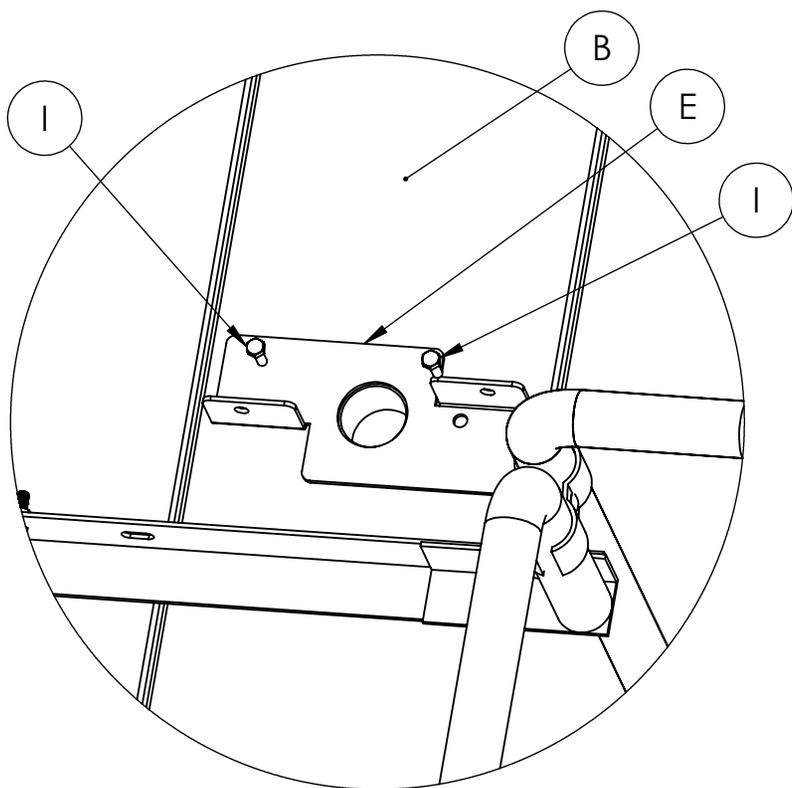
- Lay 4 boards (B) face down on a flat, clean surface
- Place the board with the predrilled umbrella hole (N) in the center
- Insert twenty 2-1/2" x 5/16" carriage bolts (H) thru the face of the boards (B)
- Place end supports (A) over bolts and hand tighten with 5/16" flange nuts (J)
- Place U-channels (P) over the holes 6" from each end as shown.
- Attach using (20) 1/4" x 1-1/2" lag screws (R). Don't fully tighten until the end.



# SQUARE TABLE INSTRUCTIONS ABM5120 & 5121

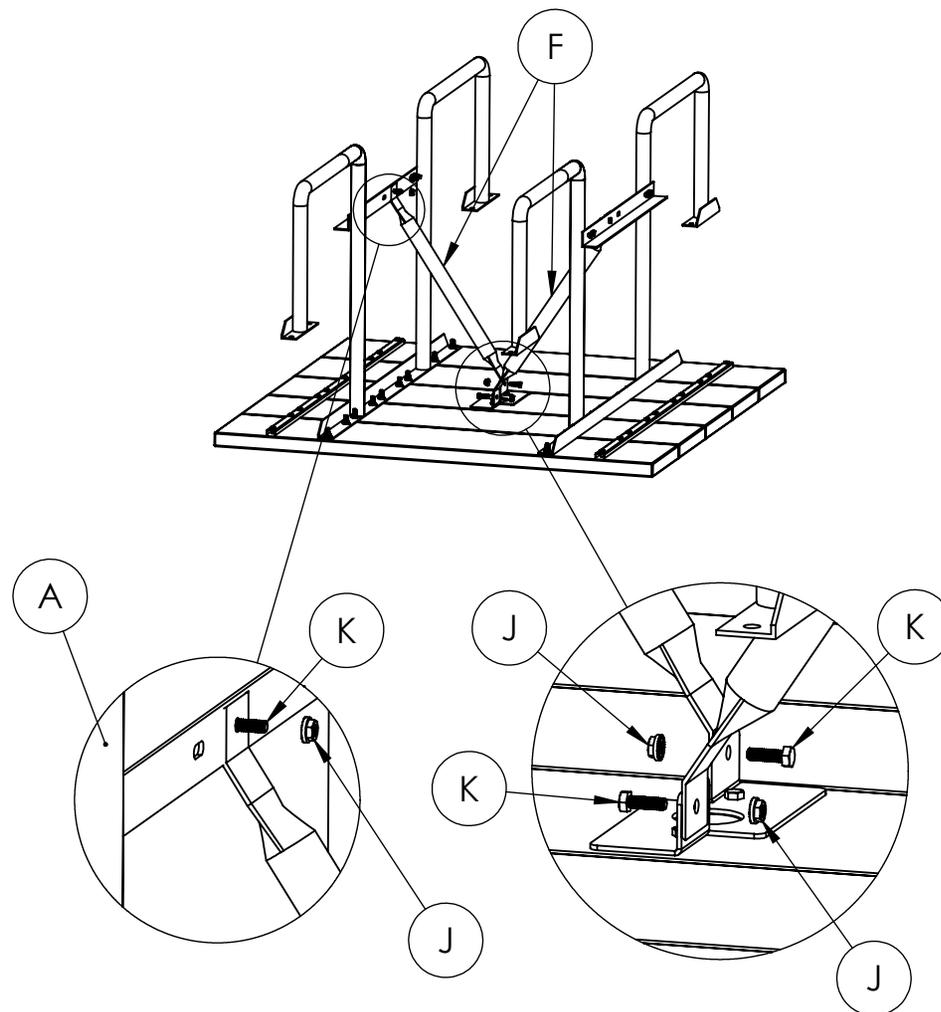
## STEP 2: Mount the Center Support

- Position the center support (E) on the bottom side of the board (N) with the umbrella hole
- Align the holes in the bracket with the intersections of the web on the board
- Attach the center bracket (E) with two 1" x 1/4" lag screws (I) in the predrilled holes



## STEP 3: Attach the Angle Braces

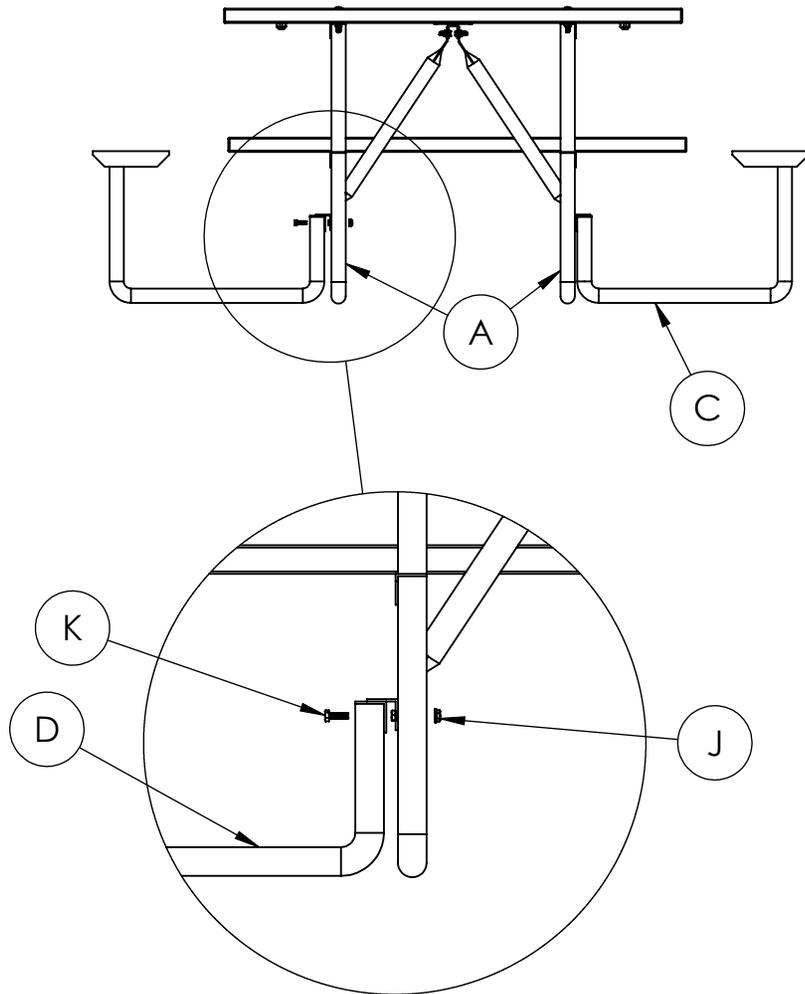
- Using two 1" x 5/16" hex bolts (K) and two 5/16" flange nuts (J), attach the angle support (F) to the center support (E) and end support (A)
- Repeat for the opposite side
- Keep all nuts finger tight until the assembly is complete



# SQUARE TABLE INSTRUCTIONS ABM5120 & 5121

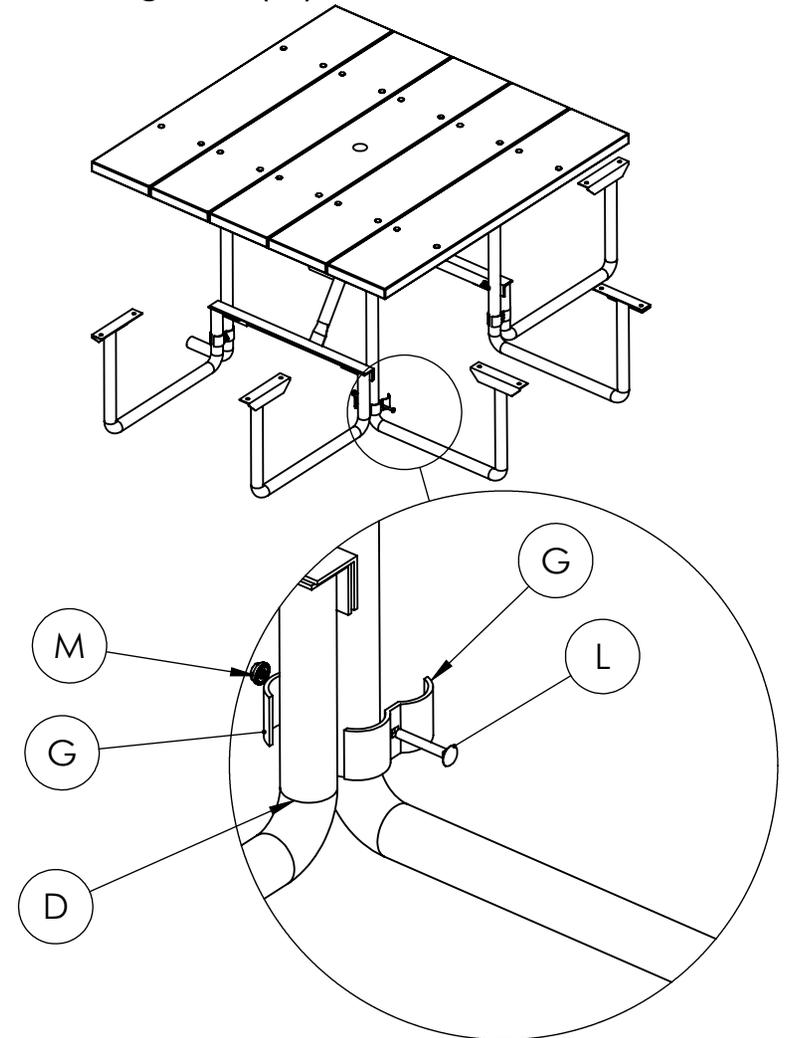
## STEP 4: Attach Outriggers

- Carefully turn the table right side up
- The outrigger frames (C & D) are marked left and right
- Attach each outrigger to its appropriate side using a 5/16" x 1" hex bolt (K) and 5/16" flange nut (J)



## STEP 5: Attach Pipe Frame Clamps

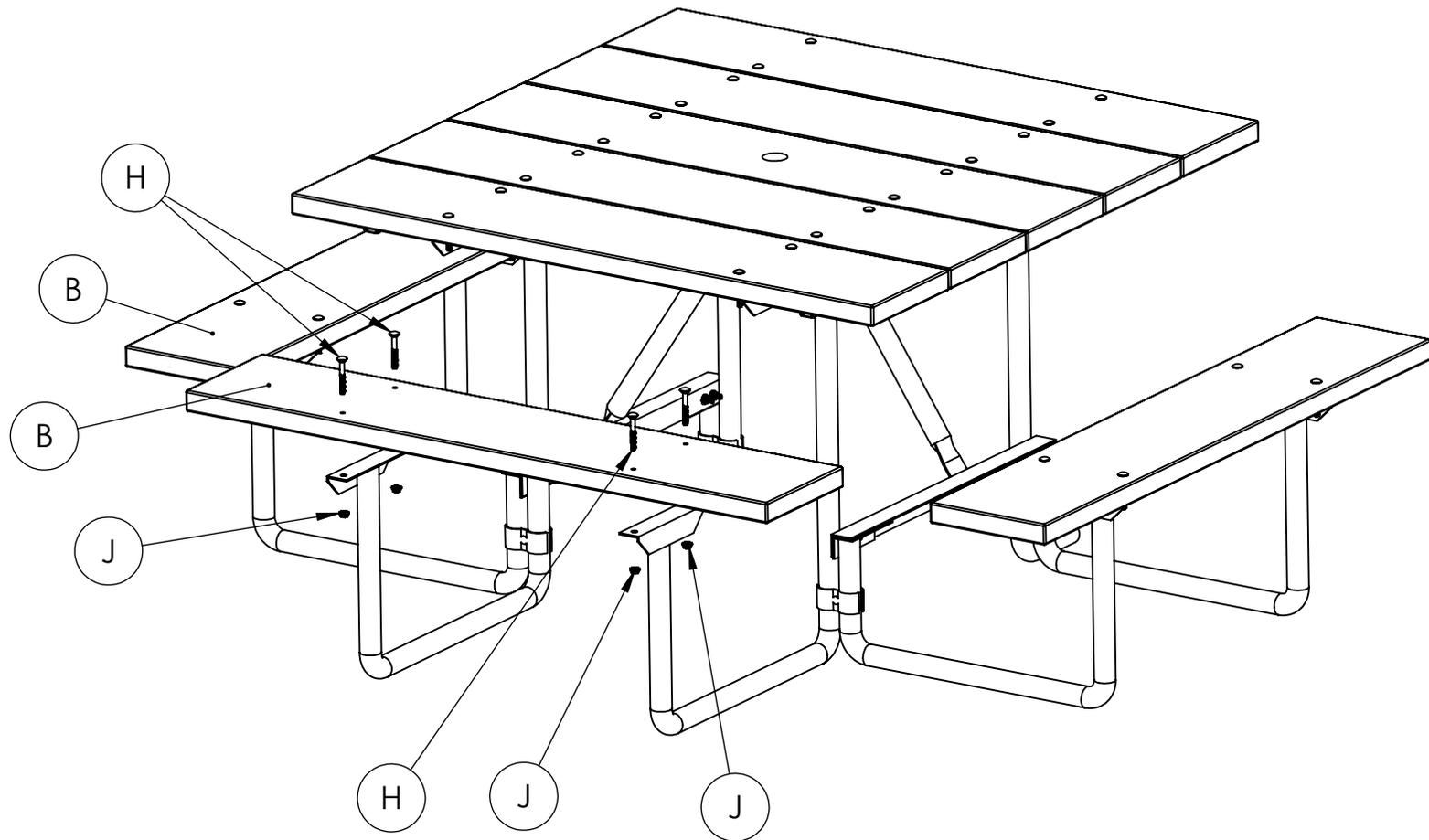
- At the base of the table, place a pipe frame clamp (G) around the end support frame (A) and the outrigger frame (C&D)
  - Attach the pipe frame clamp by bolting through the center of each clamp and secure with a 1-3/4" x 1/4" carriage bolt (L) and 1/4" flange nut (M)



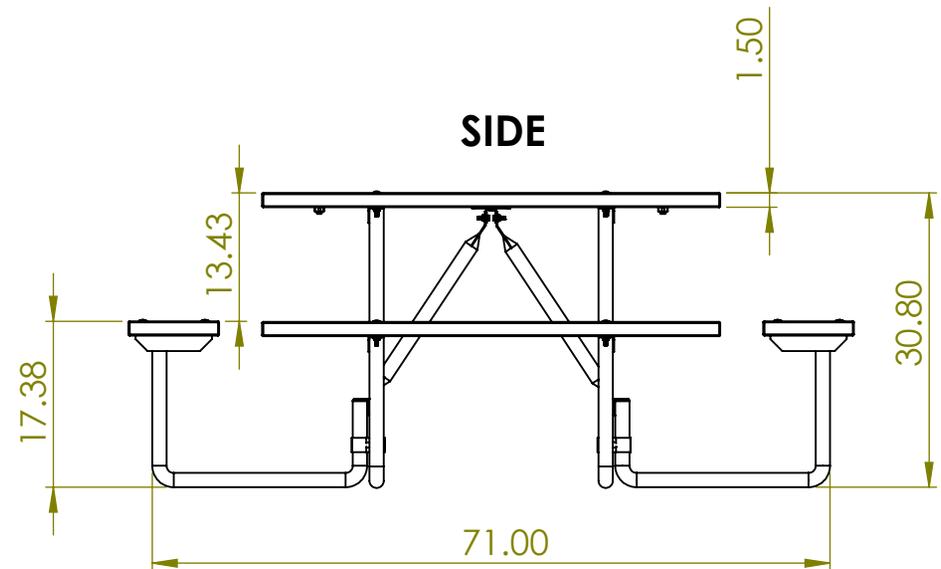
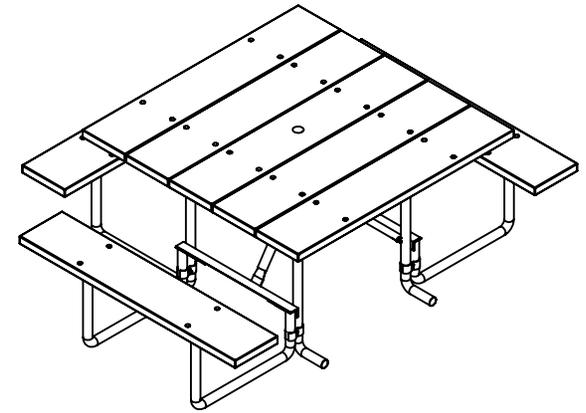
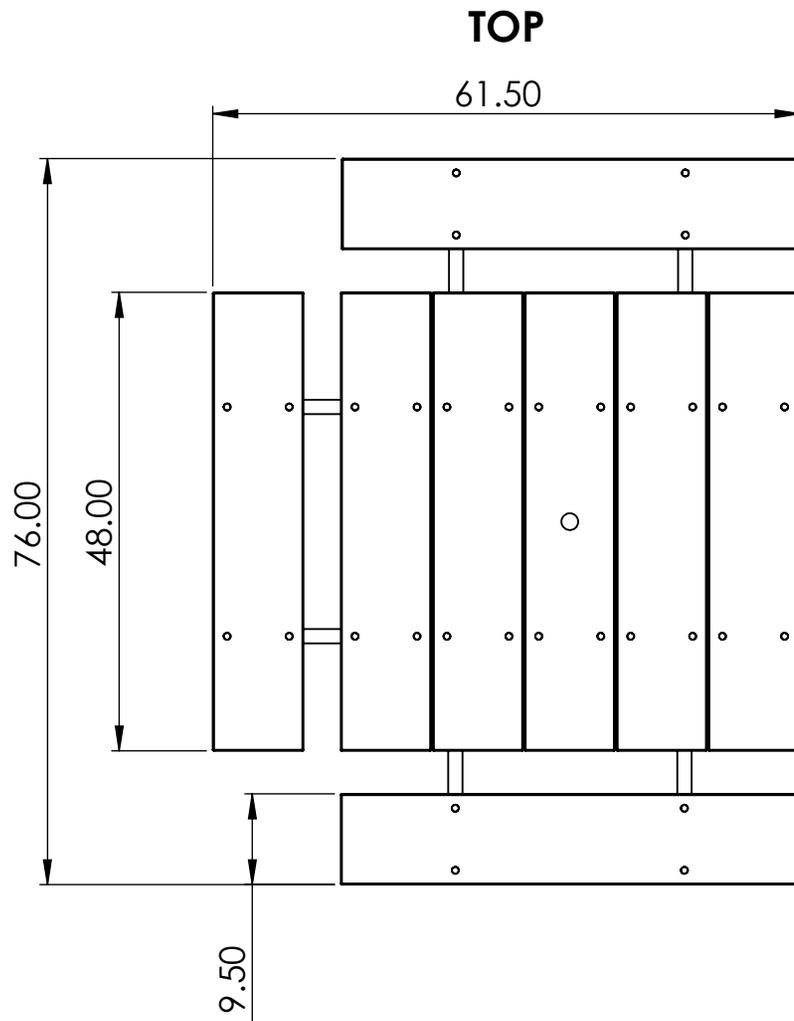
## SQUARE TABLE INSTRUCTIONS ABM5120 & 5121

### STEP 6: Attach the Seats

- Lay the remaining 4 boards (B) over the outrigger frames (C&D)
- Use the 2-1/2" x 5/16" carriage bolts (H) to go through the board (B) and outrigger frames (C&D)
- Fasten using the 5/16" flange nut (J)
- Repeat for each seat
- Square all parts and tighten all hardware

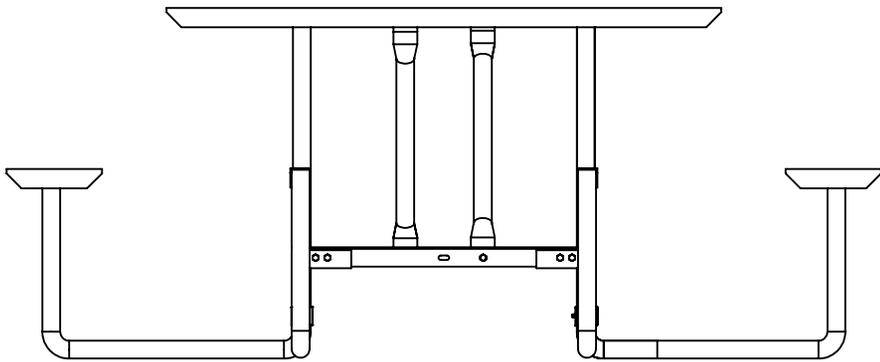


# SQUARE TABLE SPECIFICATIONS ABM5120 & 5121

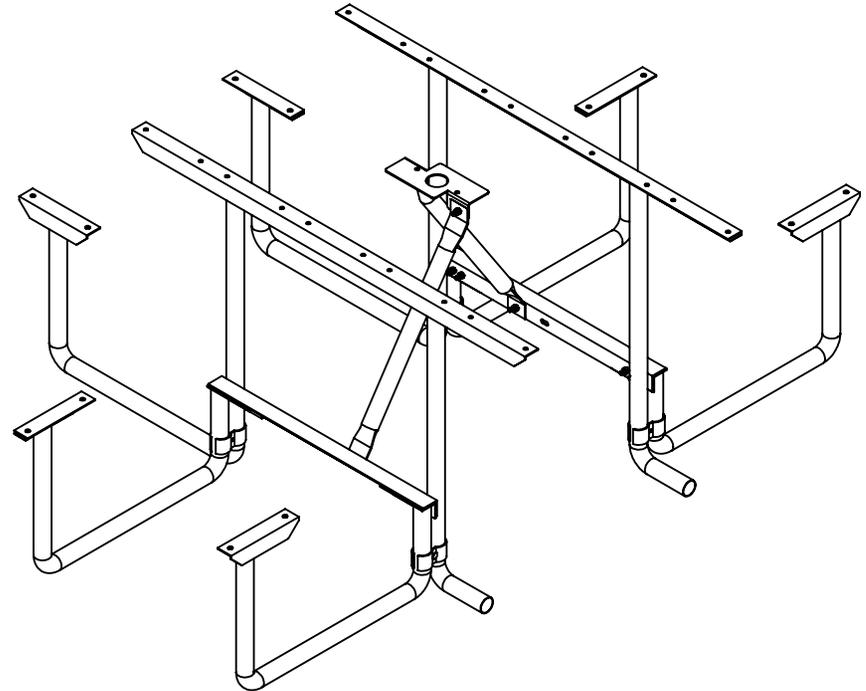


ALL DIMENSIONS ARE SHOWN IN INCHES

**SQUARE TABLE  
SPECIFICATIONS  
ABM5120 & 5121**



STEEL FRAME DETAIL



STEEL FRAME DETAIL

**Plastic Boards w/ Steel  
Frame Square  
Table Picnic**

END SUPPORT FRAME	1.5" OD TUBING
SEAT SUPPORT ARM	1.5" OD & 2"X2" ANGLE IRON
TABLE TOP SUPPORT	2"X2" ANGLE IRON
HARDWARE	STAINLESS STEEL
FRAME FINISH	POWDER COAT BLACK